

SPECIFICATIONS – REVISION 1

**DMVA PROJECT NO. 42230136
For
BUILDING 16-153
RENOVATION**

‘REVISION 1’ includes the following specification sections.

GENERAL CONSTRUCTION (.1)

Section 072100	Thermal Insulation
Section 074113	Metal Roof Panels
Section 074213	Metal Wall Panels
Section 087111	Door Hardware
Section 088500	Blast Resistant Openings
Section 096813	Carpet Tile
Section 101400	Signage

HVAC CONSTRUCTION (.2)

Section 230713	HVAC Duct Insulation
Section 233600	Air Terminal Units
Section 236200	Refrigeration and Related Equipment
Section 235123	Gas Vents
Section 235513	Gas Fired Duct Heaters
Section 238126	Split-System Air Conditioners
FORM 66 - HVAC	

ELECTRICAL CONSTRUCTION (.4)

Section 260533	Raceway & Boxes for Electrical Systems
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SECTION 072100
THERMAL INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

1. Perimeter wall insulation (supporting backfill).
2. Cavity-wall insulation.
3. Concealed building insulation.
4. Spray polyurethane foam insulation.
5. Spray-applied cellulosic insulation.
6. Vapor retarders.

- B. Related Sections include the following:

1. Division 4 Section "Unit Masonry Assemblies" for insulation installed in cavity walls and masonry cells.
2. Division 6 Section "Sheathing" for exterior building wrap.

1.3 DEFINITIONS

- A. Mineral-Fiber Insulation: Insulation composed of rock-wool fibers, slag-wool fibers, or glass fibers; produced in boards and blanket with latter formed into batts (flat-cut lengths) or rolls.

1.4 PERFORMANCE REQUIREMENTS

- A. Plenum Rating: Provide glass-fiber insulation where indicated in ceiling plenums whose test performance is rated as follows for use in plenums as determined by testing identical products per "Erosion Test" and "Mold Growth and Humidity Test" described in UL 181, or on comparable tests from another standard acceptable to authorities having jurisdiction.

1. Erosion Test Results: Insulation shows no visible evidence of cracking, flaking, peeling, or delamination of interior surface of duct assembly, after testing for 4 hours at 2500-fpm air velocity.
2. Mold Growth and Humidity Test Results: Insulation shows no evidence of mold growth, delamination, or other deterioration due to the effects of high humidity, after inoculation with *Chaetomium globosum* on all surfaces and storing for 60 days at 100 percent relative humidity in the dark.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of building insulation through one source from a single manufacturer.
- B. Fire-Test-Response Characteristics: Provide insulation and related materials with the fire-test-response characteristics indicated, as determined by testing identical products per test method indicated below by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.
 - 1. Surface-Burning Characteristics: ASTM E 84.
 - 2. Fire-Resistance Ratings: ASTM E 119.
 - 3. Combustion Characteristics: ASTM E 136.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration by moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Protect plastic insulation as follows:
 - 1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
 - 2. Protect against ignition at all times. Do not deliver plastic insulating materials to Project site before installation time.
 - 3. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
 - 2. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

2.2 FOAM-PLASTIC BOARD INSULATION

- A. Polyisocyanurate Board Insulation: ASTM C 1289, Type I with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.
 - 1. Manufacturers:

- a. DiversiFoam Products.
 - b. Owens Corning
 - c. Or 'Approved Equal.'
2. Thicknesses and required R-values as indicated on Project Design Documents.

2.3 GLASS-FIBER BLANKET INSULATION

- A. Manufacturers:
1. CertainTeed Corporation.
 2. Guardian Fiberglass, Inc.
 3. Owens Corning.
 4. Or 'Approved Equal.'
- B. Faced, Glass-Fiber Blanket Insulation: ASTM C 665, faced with foil-scrim-kraft, foil-scrim, or foil-scrim-polyethylene vapor-retarder membrane on 1 face.
- C. Where glass-fiber blanket insulation is indicated by the following thicknesses, provide blankets in batt or roll form with thermal resistances indicated:
1. 3-1/2 inches thick with a thermal resistance of 11 deg F x h x sq. ft./Btu at 75 deg F.
 2. 5-1/2 inches thick with a thermal resistance of 21 deg F x h x sq. ft./Btu at 75 deg F.

2.4 SPRAY POLYURETHANE FOAM INSULATION

- A. Closed-Cell Polyurethane Foam Insulation: ASTM C 1029, Type II, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.
1. Manufacturers:
 - a. BASF Corporation.
 - b. Dow Chemical Company (The).
 - c. ERSystems, Inc.
 - d. Or 'Approved Equal.'
 2. Minimum density of 1.5 lb/cu. ft., thermal resistivity of 6.2 deg F x h x sq.ft./Btu x in. at 75 deg F.
- B. Open-Cell Polyurethane Foam Insulation: Spray-applied polyurethane foam using water as a blowing agent, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BaySystems NorthAmerica, LLC.
 - b. Demilec (USA) LLC.
 - c. Gaco Western Inc.
 - d. "Or Approved Equal"
 2. Minimum density of 0.4 lb/cu. ft., thermal resistivity of 3.4 deg F x h x sq. ft./Btu x in. at 75 deg F.

2.5 VAPOR RESTARDERS

- A. Polyethylene Vapor Retarders: ASTM D 4397, 6 mils (min) thick, with maximum permeance rating of 0.13 perm.
- B. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.
- C. Vapor-Retarder Fasteners: Pancake-head, self-tapping steel drill screws; with fender washers.
- D. Adhesive for Vapor Retarders: Product recommended by vapor-retarder manufacturer and has demonstrated capability to bond vapor retarders securely to substrates indicated.

2.6 AUXILIARY INSULATING MATERIALS

- A. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by insulation manufacturers for sealing joints and penetrations in vapor-retarder facings.
- B. Adhesive for Bonding Insulation: Product with demonstrated capability to bond insulation securely to substrates indicated without damaging insulation and substrates.
- C. Eave Ventilation Troughs: Preformed, rigid fiberboard or plastic sheets designed and sized to fit between roof framing members and to provide cross ventilation between insulated attic spaces and vented eaves.

2.7 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of thickness indicated securely in position indicated with self-locking washer in place; and complying with the following requirements:
 - 1. Products:
 - a. AGM Industries, Inc.; Series T TACTOO Insul-Hangers.
 - b. Eckel Industries of Canada; Stic-Klip Type N Fasteners.
 - c. Or Approved Equal
 - 2. Plate: Perforated galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - 3. Spindle: Copper-coated, low carbon steel; fully annealed; 0.105 inch in diameter; length to suit depth of insulation indicated.
- B. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick galvanized steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches square or in diameter.
 - 1. Products:
 - a. AGM Industries, Inc.; RC150.
 - b. Gemco; Dome-Cap.
 - c. Or Approved Equal
- C. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.

1. Products:
 - a. AGM Industries, Inc.; TACTOO Adhesive.
 - b. Eckel Industries of Canada; Stic-Klip Type S Adhesive.
 - c. Gemco; Tuff Bond Hanger Adhesive.
 - d. Or Approved Equal

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements of Sections in which substrates and related work are specified and for other conditions affecting performance.
 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances harmful to insulation or vapor retarders, including removing projections capable of puncturing vapor retarders or of interfering with insulation attachment.

3.3 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and application indicated.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed at any time to ice, rain, and snow.
- C. Extend insulation in thickness indicated to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Water-Piping Coordination: If water piping is located within insulated exterior walls, coordinate location of piping to ensure that it is placed on warm side of insulation and insulation encapsulates piping.
- E. For preformed insulating units, provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

3.4 INSTALLATION OF PERIMETER INSULATION

- A. On vertical surfaces, set insulation units in adhesive applied according to manufacturer's written instructions. Use adhesive recommended by insulation manufacturer.
 1. If not otherwise indicated, extend insulation a minimum of 24 inches below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.

- C. Protect below-grade insulation on vertical surfaces from damage during backfilling by applying protection course with joints butted. Set in adhesive according to insulation manufacturer's written instructions.

3.5 INSTALLATION OF CAVITY-WALL INSULATION

- A. On units of foam-plastic board insulation, install pads of adhesive spaced approximately 24 inches o.c. both ways on inside face, and as recommended by manufacturer. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions. Press units firmly against inside substrates indicated.
 - 1. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Division 4 Section "Unit Masonry Assemblies."
- B. Insulation installed on sheathing and/or directly to wall studs, shall be installed horizontally with staggered joints. Apply adhesive to back of insulation board and press units firmly into place. Fasteners with retainage washers shall then be installed per stud spacing. All fasteners shall penetrate through insulation and securely into wall studs. No fewer than six (6) fasteners shall be used per 48" x 96" sheets.

3.6 INSTALLATION OF GENERAL BUILDING INSULATION

- A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- B. Seal joints between foam-plastic insulation units by applying adhesive, mastic, or sealant to edges of each unit to form a tight seal as units are shoved into place. Fill voids in completed installation with adhesive, mastic, or sealant as recommended by insulation manufacturer.
- C. Set vapor-retarder-faced units with vapor retarder to warm side of construction, unless otherwise indicated.
 - 1. Tape joints and ruptures in vapor retarder and seal each continuous area of insulation to surrounding construction to ensure airtight installation.
- D. Install mineral-fiber insulation in cavities formed by framing members according to the following requirements:
 - 1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill cavity, provide lengths that will produce a snug fit between ends.
 - 2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
 - 3. Maintain 3-inch clearance of insulation around recessed lighting fixtures.
 - 4. Install eave ventilation troughs between roof framing members in insulated attic spaces at vented eaves.
 - 5. For metal-framed wall cavities where cavity heights exceed 96 inches, support unfaced blankets mechanically and support faced blankets by taping stapling flanges to flanges of metal studs.
 - 6. For wood-framed construction, install mineral-fiber blankets according to ASTM C 1320 and as follows:
 - a. With faced blankets having stapling flanges, lap blanket flange over flange of adjacent blanket to maintain continuity of vapor retarder once finish material is installed over it.

- E. Install board insulation on concrete substrates by adhesively attached, spindle-type insulation anchors as follows:
 - 1. Fasten insulation anchors to concrete substrates with insulation anchor adhesive according to anchor manufacturer's written instructions. Space anchors according to insulation manufacturer's written instructions for insulation type, thickness, and application indicated.
 - 2. After adhesive has dried, install board insulation by pressing insulation into position over spindles and securing it tightly in place with insulation-retaining washers, taking care not to compress insulation below indicated thickness.
 - 3. Where insulation will not be covered by other building materials, apply capped washers to tips of spindles.

3.7 INSTALLATION OF VAPOR RETARDERS

- A. Place vapor retarders on side of construction indicated on Drawings. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives or other anchorage system as indicated. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.
- B. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs.
 - 1. Fasten vapor retarders to wood framing at top, end, and bottom edges; at perimeter of wall openings; and at lap joints. Space fasteners 16 inches o.c.
 - 2. Before installing vapor retarders, apply urethane sealant to flanges of metal framing including runner tracks, metal studs, and framing around door and window openings. Seal overlapping joints in vapor retarders with vapor-retarder tape according to vapor-retarder manufacturer's written instructions. Seal butt joints with vapor-retarder tape. Locate all joints over framing members or other solid substrates.
 - 3. Firmly attach vapor retarders to metal framing and solid substrates with vapor-retarder fasteners as recommended by vapor-retarder manufacturer.
- C. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.
- D. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

3.8 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 072100

SECTION 074113
METAL ROOF PANELS

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications "General Conditions of the Construction Contract", "Special Conditions" and "Division 1 – General Requirements" form a part of this Section by this reference thereto and shall have the same force and effect as if printed herewith in full.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. This Section includes the following:

- 1. Factory-formed and field-assembled, standing-seam metal roof panels.
- 2. Metal Rain Gutters and Downspouts
- 3. Snow/Ice Accessories

- B. Related Sections include the following:

- 1. Division 7 Section "Sheet Metal Flashing and Trim" for fasciae, copings, flashings and other sheet metal work not part of metal roof panel assemblies.
- 2. Division 7 Section "Joint Sealants" for field-applied sealants not otherwise specified in this Section.

1.4 DEFINITIONS

- A. Metal Roof Panel Assembly: Metal roof panels, attachment system components, miscellaneous metal framing, thermal insulation, and accessories necessary for a complete weathertight roofing system.
- B. Solar Flux: Direct and diffuse radiation from the sun received at ground level over the solar spectrum, expressed in watts per square meter.
- C. Solar Reflectance: Fraction of solar flux reflected by a surface, expressed as a percent or within the range of 0.00 and 1.00.
- D. Steel Sheet Thickness: Minimum thickness of base metal without metallic coatings or painted finishes.

1.5 PERFORMANCE REQUIREMENTS

- A. General: Provide metal roof panel assemblies that comply with performance requirements specified as determined by testing manufacturers' standard assemblies similar to those indicated for this Project, by a qualified testing and inspecting agency.
- B. Air Infiltration: Air leakage through assembly of not more than 0.06 cfm/sq. ft. of roof area when tested according to ASTM E 1680 at the following test-pressure difference:
 - 1. Test-Pressure Difference: Negative 1.57 lbf/sq. ft.
 - 2. Test-Pressure Difference: Positive and negative 1.57 lbf/sq. ft.
 - 3. Positive Preload Test-Pressure Difference: Greater than or equal to 15.0 lbf/sq. ft. and the greater of 75 percent of building live load or 50 percent of building design positive wind-pressure difference.
 - 4. Negative Preload Test-Pressure Difference: 50 percent of design wind-uplift-pressure difference.
- C. Water Penetration: No water penetration when tested according to ASTM E 1646 at the following test-pressure difference:
 - 1. Test-Pressure Difference: 2.86 lbf/sq. ft.
 - 2. Test-Pressure Difference: 20 percent of positive design wind pressure, but not less than 6.24 lbf/sq. ft. and not more than 12.0 lbf/sq. ft..
 - 3. Positive Preload Test-Pressure Difference: Greater than or equal to 15.0 lbf/sq. ft. and the greater of 75 percent of building live load or 50 percent of building design positive wind-pressure difference.
 - 4. Negative Preload Test-Pressure Difference: 50 percent of design wind-uplift-pressure difference.
- D. Water Absorption: Maximum 1.0 percent absorption rate by volume when tested according to ASTM C 209.
- E. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift resistance class indicated.
- F. FMG Listing: Provide metal roof panels and component materials that comply with requirements in FMG 4471 as part of a panel roofing system and that are listed in FMG's "Approval Guide" for Class 1 or noncombustible construction, as applicable. Identify materials with FMG markings.
 - 1. Fire/Windstorm Classification: Class 1A-60
 - 2. Hail Resistance: MH.
- G. Structural Performance: Provide metal roof panel assemblies capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated, based on testing according to ASTM E 1592:
 - 1. Wind Loads: Determine loads based on the following minimum design wind pressures:
 - a. Uniform pressure of 20 lbf/sq. ft., acting inward or outward.
 - 2. Snow Loads: 30 lbf/sq. ft.
 - 3. Deflection Limits: Engineer metal roof panel assemblies to withstand design loads with vertical deflections no greater than 1/180 of the span.
- H. Seismic Performance: Provide metal roof panel assemblies capable of withstanding the effects of earthquake motions determined according to ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 9, "Earthquake Loads."

- I. Thermal Movements: Provide metal roof panel assemblies that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.
- J. Thermal Performance: Provide insulated metal roof panel assemblies with thermal-resistance value (R-value) indicated when tested according to ASTM C 236 or ASTM C 518.
- K. Solar Reflectance for Roofs with Slopes Steeper Than 2:12: Initial solar reflectance of not less than 0.25 when tested according to ASTM E 903, and maintained, under normal conditions, solar reflectance not less than 0.15 for 3 years after installation.

1.6 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal roof panel and accessory.
- B. Shop Drawings: Show fabrication and installation layouts of metal roof panels; details of edge conditions, joints, panel profiles, corners, anchorages, trim, flashings, closures, and accessories; and special details. Distinguish between factory- and field-assembled work.
 - 1. Accessories: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches:
 - a. Flashing and trim.
 - b. Gutters.
 - c. Downspouts.
 - d. Snow guards.
 - 2. For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- C. Coordination Drawings: Roof plans drawn to scale and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Roof panels and attachments.
 - 2. Purlins and rafters.
 - 3. Roof-mounted items including roof hatches, equipment supports, pipe supports and penetrations, lighting fixtures, snow guards, and items mounted on roof curbs.
- D. Samples for Initial Selection: For each type of metal roof panel indicated with factory-applied color finishes.
 - 1. Include similar Samples of trim and accessories involving color selection.
- E. Material Certificates: For thermal insulation and vapor retarders, signed by manufacturers.
- F. Maintenance Data: For metal roof panels to include in maintenance manuals.
- G. Warranties: Special warranties specified in this Section.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
 - 1. Installer's responsibilities include fabricating and installing metal roof panel assemblies and providing professional engineering services needed to assume engineering responsibility.
 - 2. Engineering Responsibility: Preparation of data for metal roof panels, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Source Limitations: Obtain each type of metal roof panels through one source from a single manufacturer.
- C. Product Options: Drawings indicate size, profiles, and dimensional requirements of metal roof panels and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."
 - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- D. Fire-Resistance Ratings: Where indicated, provide metal roof panels identical to those of assemblies tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Combustion Characteristics: ASTM E 136.
 - 2. Fire-Resistance Ratings: Indicated by design designations from UL's "Fire Resistance Directory" or from the listings of another testing and inspecting agency.
 - 3. Metal roof panels shall be identified with appropriate markings of applicable testing and inspecting agency.
- E. Surface-Burning Characteristics: Provide insulated metal roof panels having insulation core material with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:
 - 1. Flame-Spread Index: 25 or less, unless otherwise indicated.
 - 2. Smoke-Developed Index: 450 or less, unless otherwise indicated.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, metal roof panels, and other manufactured items so as not to be damaged or deformed. Package metal roof panels for protection during transportation and handling.
- B. Unload, store, and erect metal roof panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal roof panels on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal roof panels to ensure dryness. Do not store metal roof panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Protect strippable protective covering on metal roof panels from exposure to sunlight and high humidity, except to extent necessary for period of metal roof panel installation.
- E. Protect foam-plastic insulation as follows:

1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
2. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.
3. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

1.9 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal roof panels to be performed according to manufacturers' written instructions and warranty requirements.
- B. Field Measurements: Verify locations of roof framing and roof opening dimensions by field measurements before metal roof panel fabrication and indicate measurements on Shop Drawings.
 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating metal roof panels without field measurements, or allow for field-trimming of panels. Coordinate roof construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.10 COORDINATION

- A. Coordinate installation of roof curbs, equipment supports, and roof penetrations, which are specified in Division 7 Section "Roof Accessories."
- B. Coordinate metal panel roof assemblies with rain drainage work, flashing, trim, and construction of decks, purlins and rafters, parapets, walls, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.11 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal roof panel assemblies that fail in materials or workmanship within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including rupturing, cracking, or puncturing.
 - b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 2. Warranty Period: Five (5) years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 1. Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2. Finish Warranty Period: Twenty (20) years from date of Substantial Completion.
- C. Special Weathertightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer's standard form in which manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that fail to remain weathertight, including leaks, within specified warranty period.
 1. Warranty Period: Twenty (20) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products specified.
 2. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.

2.2 PANEL MATERIALS

- A. Metallic-Coated Steel Sheet Prepainted with Coil Coating: Steel sheet metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
 1. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 coating designation; structural quality.
 2. Surface: Smooth, flat finish.
 3. Exposed Finishes: Apply the following coil coating, as specified or indicated on Drawings.
 - a. High-Performance Organic Finish: Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 1) Fluoropolymer Two-Coat System: Manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with physical properties and coating performance requirements of AAMA 2604, except as modified below:
 - a) Humidity Resistance: 1000 hours.
 - b) Salt-Spray Resistance: 1000 hours.
 4. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.
- B. Stainless-Steel Sheet: ASTM A 666, Type 304 or Type 316L, fully annealed.
 1. Exposed Finishes:
 - a. Surface: Smooth, flat finish.

- b. Bright, Directional Polish: No. 4 finish. Remove tool and die marks and stretch lines or blend into finish. Grind and polish surfaces to produce uniform, directionally textured, polished finish indicated, free of cross scratches. Run grain with long dimension of each piece. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

C. Panel Sealants:

1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, non-sag, nontoxic, non-staining tape 1/2-inch-wide and 1/8 inch thick.
2. Joint Sealant: ASTM C 920; elastomeric polyurethane, polysulfide, or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal roof panels and remain weathertight; and as recommended in writing by metal roof panel manufacturer.
3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

2.3 THERMAL INSULATION FOR FIELD-ASSEMBLED METAL ROOF PANELS

- A. Polyisocyanurate Rigid Insulation: ASTM C 1289, 8'x4'x2" sheets with minimum R-value of 13.1.
- B. Polyisocyanurate Rigid Insulation: ASTM C 1289, (2) layers of 8'x4'x1.8" sheets with minimum R-value of 20. Install insulation boards with staggered joints.

2.4 UNDERLAYMENT MATERIALS

- A. Self-Adhering, Polyethylene-Faced Sheet: ASTM D 1970, 40 mils thick minimum, consisting of slip-resisting polyethylene-film reinforcing and top surface laminated to SBS-modified asphalt adhesive, with release-paper backing; cold applied.
 1. Products:
 - a. Carlisle Coatings & Waterproofing, Div. of Carlisle Companies Inc.; Dri-Start "A."
 - b. Owens Corning; WeatherLock.
 - c. Polyguard Products, Inc.; Polyguard Deck Guard.
 - d. "Or Approved Equal"

2.5 MISCELLANEOUS METAL FRAMING

- A. General: Comply with ASTM C 754 for conditions indicated.
 1. Steel Sheet Components: Complying with ASTM C 645 requirements for metal and with manufacturer's standard corrosion-resistant zinc coating.
- B. Hat-Shaped, Rigid Furring Channels: ASTM C 645.
 1. Minimum Base Metal Thickness: 0.0179 inch.
 2. Depth: 1-1/2 inches.
- C. Cold-Rolled Furring Channels: 0.0538-inch bare steel thickness, with minimum 1/2-inch- wide flange.
 1. Depth: 3/4 inch.

2. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with minimum bare steel thickness of 0.0312 inch.
 3. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- diameter wire, or double strand of 0.0475-inch- diameter wire.
- D. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches, wall attachment flange of 7/8 inch, minimum bare metal thickness of 0.0179 inch, and depth required to fit insulation thickness indicated.
- E. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.

2.6 MISCELLANEOUS MATERIALS

- A. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal roof panels by means of plastic caps or factory-applied coating.
1. Fasteners for Roof Panels: Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws, with a stainless-steel cap or zinc-aluminum-alloy head and EPDM or neoprene sealing washer.
 2. Fasteners for Roof Panels: Self-drilling or self-tapping 410 stainless or zinc-alloy steel hex washer head, with EPDM or PVC washer under heads of fasteners bearing on weather side of metal roof panels.
 3. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head.
 4. Blind Fasteners: High-strength aluminum or stainless-steel rivets.
- B. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.7 STANDING-SEAM METAL ROOF PANELS

- A. General: Provide factory-formed metal roof panels designed to be field assembled by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips in side laps. Include clips, cleats, pressure plates, and accessories required for weathertight installation.
1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E 1514.
- B. Vertical-Rib, Snap-Joint, Standing-Seam Metal Roof Panels: Formed with vertical ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels, and snapping panels together.
1. Manufacturers:
 - a. Architectural Building Components.
 - b. ATAS International, Inc.
 - c. Metal-Fab Manufacturing, LLC.
 - d. Perma-Clad Products.
 - e. "Or Approved Equal"

2. Material: Zinc-coated (galvanized) steel sheet, 0.0159 inch thick.
 - a. Exterior Finish: Fluoropolymer.
 - b. Color: As selected by Government Design Professional from manufacturer's full range.
3. Batten: Same material, finish, and color as roof panels.
4. Clips: Floating to accommodate thermal movement.
 - a. Material: 0.0209-inch thick, zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet.
5. Panel Coverage: 16 inches (minimum).
6. Panel Height: 1.75 inches
7. Uplift Rating: UL 30.

2.8 ACCESSORIES

- A. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including trim, copings, fasciae, corner units, ridge closures, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels, unless otherwise indicated.
 1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal roof panels.
 2. Clips: Minimum 0.0625-inch- thick, stainless-steel panel clips designed to withstand negative-load requirements.
 3. Cleats: Mechanically seamed cleats formed from minimum 0.0250-inch- thick, stainless-steel or nylon-coated aluminum sheet.
 4. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 5. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- B. Flashing and Trim: Formed from 0.0179-inch- thick, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal roof panels.
- C. Gutters: Formed from 0.0179-inch- thick, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet pre-painted with coil coating. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- long sections, sized according to SMACNA's "Architectural Sheet Metal Manual." Furnish gutter supports spaced 36 inches o.c., fabricated from same metal as gutters. Provide bronze, copper, or aluminum wire ball strainers at outlets. Finish gutters to match roof fascia and rake trim.
- D. Downspouts: Formed from 0.0179-inch- thick, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; in 10-foot- long sections, complete with formed elbows and offsets. Finish downspouts to match metal roof panels.
- E. Snow Guards: Prefabricated, non-corrosive units designed to be installed with minimal to no penetrating of the roof panel.

1. Stainless Steel, Seam Clamped, Horizontal Rod(s) or Bar w/ Cleat or Plate to prevent movement of snow and ice beneath guard.
 - a. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Metal Roof Innovations, Ltd.: SnoRail and SnoFence
 - 2) SNO GEM: Snow Barricade System
 - 3) "Or Approved Equal"

2.9 FABRICATION

- A. General: Fabricate and finish metal roof panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Where indicated, fabricate metal roof panel joints with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will minimize noise from movements within panel assembly.
- D. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.
 1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
 2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
 3. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
 4. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
 5. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
 6. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended by metal roof panel manufacturer.
 - a. Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal roof panel manufacturer for application but not less than thickness of metal being secured.

2.10 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are

not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal roof panel supports, and other conditions affecting performance of work.
 - 1. Examine primary and secondary roof framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal roof panel manufacturer.
 - 2. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacturer.
 - 3. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
- B. Examine roughing-in for components and systems penetrating metal roof panels to verify actual locations of penetrations relative to seam locations of metal roof panels before metal roof panel installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment.
- B. Install flashings and other sheet metal to comply with requirements specified in Division 7 Section "Sheet Metal Flashing and Trim."
- C. Install fascia and copings to comply with requirements specified in Division 7 Section "Sheet Metal Flashing and Trim."
- D. Miscellaneous Framing: Install subpurlins, eave angles, furring, and other miscellaneous roof panel support members and anchorage according to metal roof panel manufacturer's written recommendations.
 - 1. Soffit Framing: Clip furring channels to supports, as required to comply with requirements for assemblies indicated.

3.3 UNDERLAYMENT INSTALLATION

- A. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free, on roof sheathing under metal roof panels. Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer rather than nails for installing underlayment at low temperatures. Apply over entire roof, in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.
- B. Install flashings to cover underlayment to comply with requirements specified in Division 7 Section "Sheet Metal Flashing and Trim."

- C. Apply slip sheet over underlayment before installing metal roof panels.

3.4 METAL ROOF PANEL INSTALLATION, GENERAL

- A. General: Provide metal roof panels of full length from eave to ridge, unless otherwise indicated or restricted by shipping limitations. Anchor metal roof panels and other components of the Work securely in place, with provisions for thermal and structural movement.
 - 1. Field cutting of metal roof panels by torch is not permitted.
 - 2. Install panels perpendicular to purlins.
 - 3. Rigidly fasten eave end of metal roof panels and allow ridge end free movement due to thermal expansion and contraction. Pre-drill panels.
 - 4. Provide metal closures at peaks, rake edges rake walls and each side of ridge and hip caps.
 - 5. Flash and seal metal roof panels with weather closures at eaves, rakes, and at perimeter of all openings. Fasten with self-tapping screws.
 - 6. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 7. Install ridge and hip caps as metal roof panel work proceeds.
 - 8. Locate panel splices over, but not attached to, structural supports. Stagger panel splices and end laps to avoid a four-panel lap splice condition.
 - 9. Lap metal flashing over metal roof panels to allow moisture to run over and off the material.
- B. Fasteners:
 - 1. Steel Roof Panels: Use stainless-steel fasteners for surfaces exposed to the exterior and galvanized steel fasteners for surfaces exposed to the interior.
 - 2. Aluminum Roof Panels: Use aluminum or stainless-steel fasteners for surfaces exposed to the exterior and aluminum or galvanized steel fasteners for surfaces exposed to the interior.
 - 3. Copper Roof Panels: Use copper or stainless-steel fasteners.
 - 4. Stainless-Steel Roof Panels: Use stainless-steel fasteners.
- C. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
 - 1. Coat back side of stainless-steel roof panels with bituminous coating where roof panels will contact wood, ferrous metal, or cementitious construction.
- D. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal roof panel assemblies. Provide types of gaskets, fillers, and sealants indicated or, if not indicated, types recommended by metal roof panel manufacturer.
 - 1. Seal metal roof panel end laps with double beads of tape or sealant, full width of panel. Seal side joints where recommended by metal roof panel manufacturer.
 - 2. Prepare joints and apply sealants to comply with requirements in Division 7 Section "Joint Sealants."

3.5 THERMAL INSULATION INSTALLATION FOR FIELD-ASSEMBLED METAL ROOF PANELS

- A. Board Insulation: Extend insulation in thickness indicated to cover entire roof. Comply with installation requirements in Division 7 Section "Building Insulation."

1. Erect insulation horizontally and hold in place with Z-shaped furring members spaced 24 inches o.c. Securely attach narrow flanges of furring members to roof deck with screws spaced 24 inches o.c.

3.6 FIELD-ASSEMBLED METAL ROOF PANEL INSTALLATION

- A. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint at location, spacing, and with fasteners recommended by manufacturer.
 1. Install clips to supports with self-tapping fasteners.
 2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
 3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
 4. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so clip, metal roof panel, and factory-applied sealant are completely engaged.
- B. Metal Soffit Panels: Provide metal soffit panels full width of soffits. Install panels perpendicular to support framing.
 1. Flash and seal panels with weather closures where metal soffit panels meet walls and at perimeter of all openings.
- C. Fascia Panels: Align bottom of panels and fasten with blind rivets, bolts, or self-tapping screws. Flash and seal panels with weather closures where fasciae meet soffits, along lower panel edges, and at perimeter of all openings.

3.7 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
 1. Install components required for a complete metal roof panel assembly including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
 1. Install exposed flashing and trim that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- C. Gutters: Join sections with riveted and soldered or lapped and sealed joints. Attach gutters to eave with gutter hangers spaced not more than 4 feet o.c. using manufacturer's standard fasteners. Provide end closures and seal watertight with sealant. Provide for thermal expansion.

- D. Downspouts: Join sections with 1-1/2-inch telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch away from walls; locate fasteners at top and bottom and at approximately 60 inches o.c. in between.
 - 1. Provide elbows at base of downspouts to direct water away from building.
 - 2. Tie downspouts to underground drainage system indicated.
- E. Snow/Ice Guards: Attach snow guards as recommended by manufacturer. Do not use fasteners that will penetrate metal roof panels.

3.8 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align metal roof panel units within installed tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.9 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal roof panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal roof panel installation, clean finished surfaces as recommended by metal roof panel manufacturer. Maintain in a clean condition during construction.
- B. Replace metal roof panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07411

SECTION 074213
METAL WALL PANELS

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications “General Conditions of the Construction Contract”, “Special Conditions” and “Division 1 – General Requirements” form a part of this Section by this reference thereto and shall have the same force and effect as if printed herewith in full.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. Section Includes:
 - 1. Exposed-fastener, lap-seam metal wall panels.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design metal wall panel assembly, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Provide metal wall panel assemblies capable of withstanding the effects the following loads and stresses within limits and under conditions indicated, based on testing according to ASTM E 1592:
 - 1. Wind Loads: Determine loads based on the following minimum design wind pressures:
 - a. Uniform pressure of 30 lbf/sq. ft. (1436 Pa), acting inward or outward.
 - 2. Deflection Limits: Metal wall panel assemblies shall withstand wind loads with horizontal deflections no greater than 1/180 of the span.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation layouts of metal wall panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details. Distinguish between factory-, shop- and field-assembled work.
- C. Samples: For each type of exposed finish required.

- D. Coordination Drawings: Exterior elevations drawn to scale and coordinating penetrations and wall-mounted items.
- E. Product test reports.
- F. Maintenance data.
- G. Warranties: Samples of special warranties.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
- B. Fire-Resistance Ratings: Where indicated, provide metal wall panels identical to those of assemblies tested for fire resistance per ASTM E 119 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal roof panel assemblies that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including rupturing, cracking, or puncturing.
 - b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: Five (5) years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: Twenty (20) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PANEL MATERIALS

- A. Metallic-Coated Steel Sheet: Restricted flatness steel sheet metallic coated by the hot-dip process and preprimed by the coil-coating process to comply with ASTM A 755/A 755M.
 - 1. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 (Z275) coating designation.
 - 2. Surface: Smooth, flat finish.

3. Exposed Coil-Coated Finish:
 - a. 2-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.

B. Panel Sealants:

1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing; 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
2. Joint Sealant: ASTM C 920 as recommended in writing by metal wall panel manufacturer.
3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

2.2 FIELD-INSTALLED THERMAL INSULATION

- A. Refer to Division 07 Section "Thermal Insulation."

2.3 MISCELLANEOUS METAL FRAMING

- A. Miscellaneous Metal Framing, General: ASTM C 645, cold-formed metallic-coated steel sheet, ASTM A 653/A 653M, G40 (Z120) hot-dip galvanized or coating with equivalent corrosion resistance unless otherwise indicated.

2.4 MISCELLANEOUS MATERIALS

- A. Panel Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal wall panels by means of plastic caps or factory-applied coating. Provide EPDM, PVC, or neoprene sealing washers.

2.5 EXPOSED-FASTENER, LAP-SEAM METAL WALL PANELS

- A. Provide factory-formed metal wall panels designed to be field assembled by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps. Include accessories required for weathertight installation.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ATAS International, Inc.
 - b. Englert, Inc.
 - c. MBCI; Div. of NCI Building Systems.
 - d. "Or Approved Equal."
2. Profile: Tapered rib.
 - a. Rib spacing: 12 inches, o.c.
 - b. Rib height: 1-1/4
3. Material: Zinc-coated (galvanized) steel sheet, 26 ga.
 - a. Exterior Finish: 2-coat fluoropolymer.

- b. Color: As selected by Government Design Professional from manufacturer's full range.
- 4. Panel Coverage: 36 inches.
- 5. Panel Height: As indicated on drawings. All panels to be full height, single piece.

2.6 ACCESSORIES

- A. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels, unless otherwise indicated.
 - 1. Closures: Provide closures at eaves and rakes, fabricated of same metal as metal wall panels.
 - 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 - 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- B. Flashing and Trim: Formed from 0.018-inch minimum thickness, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers. Finish flashing and trim with same finish system as adjacent metal wall panels.

2.7 FABRICATION

- A. General: Fabricate and finish metal wall panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. Fabricate metal wall panels in a manner that eliminates condensation on interior side of panel and with joints between panels designed to form weathertight seals.
- C. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- D. Fabricate metal wall panel joints with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, and that will minimize noise from movements within panel assembly.
- E. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Miscellaneous Framing: Install base angles, sills, furring, and other miscellaneous wall panel support members and anchorages according to ASTM C 754 and metal wall panel manufacturer's written recommendations.

3.2 METAL WALL PANEL INSTALLATION

- A. Lap-Seam Metal Wall Panels: Fasten metal wall panels to supports with fasteners at each lapped joint at location and spacing recommended by manufacturer.
 - 1. Lap ribbed or fluted sheets one full rib corrugation. Apply panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
 - 2. Provide metal-backed washers under heads of exposed fasteners bearing on weather side of metal wall panels.
 - 3. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
 - 4. Install screw fasteners with power tools having controlled torque adjusted to compress washer tightly without damage to washer, screw threads, or panels. Install screws in predrilled holes.
 - 5. Provide sealant tape at lapped joints of metal wall panels and between panels and protruding equipment, vents, and accessories.
 - 6. Apply a continuous ribbon of sealant tape to weather-side surface of fastenings on end laps; on side laps of nesting-type panels; on side laps of corrugated nesting-type, ribbed, or fluted panels; and elsewhere as needed to make panels weathertight.
 - 7. At panel splices, nest panels with minimum 6-inch end lap, sealed with butyl-rubber sealant and fastened together by interlocking clamping plates.

3.3 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal wall panel assembly including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

3.4 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal wall panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal wall panel installation, clean finished surfaces as recommended by metal wall panel manufacturer. Maintain in a clean condition during construction.
- B. After metal wall panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.

END OF SECTION 074213

SECTION 087111
DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Drawing A.5.1 contained within the Project Design Documents.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Commercial door hardware for the following:
 - a. Swinging doors.
 - b. Other doors to the extent indicated.
 - 2. Cylinders for doors specified in other Sections.
- B. Related Sections include the following:
 - 1. Division 8 Section "Steel Doors and Frames" for astragals provided as part of a fire-rated labeled assembly and for door silencers provided as part of the frame.
 - 2. Division 8 Section "Aluminum Entrances and Storefronts" for entrance door hardware, except cylinders.

1.3 SUBMITTALS

- A. Product Data: Include installation details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of units or sections of units showing the full range of colors, textures, and patterns available for each type of door hardware indicated.
- C. Qualification Data: For firms and persons specified in "Quality Assurance" Article.
 - 1. Include lists of completed projects with project names and addresses of architects and owners, and other information specified.
- D. Maintenance Data: For each type of door hardware to include in maintenance manuals specified in Division 1.
- E. Warranties: Special warranties specified in this Section.

1.4 QUALITY ASSURANCE

- A. **Installer Qualifications:** An experienced installer who has completed door hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. **Supplier Qualifications:** Door hardware supplier with warehousing facilities in Project's vicinity and who is or employs a qualified Architectural Hardware Consultant, available during the course of the Work to consult with Contractor, Architect, and Owner about door hardware and keying.
 - 1. **Scheduling Responsibility:** Preparation of door hardware and keying schedules.
- C. **Source Limitations:** Obtain each type and variety of door hardware from a single manufacturer, unless otherwise indicated.
- D. **Regulatory Requirements:** Comply with provisions of the following:
 - 1. Where indicated to comply with accessibility requirements, comply with Americans with Disabilities Act (ADA), "Accessibility Guidelines for Buildings and Facilities (ADAAG)," as follows:
 - a. **Handles, Pulls, Latches, Locks, and other Operating Devices:** Shape that is easy to grasp with one hand and does not require tight grasping, tight pinching, or twisting of the wrist.
 - b. **Door Closers:** Comply with the following maximum opening-force requirements indicated:
 - 1) **Interior Hinged Doors:** 5 lbf applied perpendicular to door.
 - 2) **Fire Doors:** Minimum opening force allowable by authorities having jurisdiction.
 - c. **Thresholds:** Not more than 1/2 inch high. Bevel raised thresholds with a slope of not more than 1:2.
 - 2. **NFPA 101:** Comply with the following for means of egress doors:
 - a. **Latches, Locks, and Exit Devices:** Not more than 15 lbf to release the latch. Locks shall not require the use of a key, tool, or special knowledge for operation.
 - b. **Door Closers:** Not more than 30 lbf to set door in motion and not more than 15 lbf to open door to minimum required width.
 - c. **Thresholds:** Not more than 1/2 inch high.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for door hardware delivered to Project site.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Keys to be handed over to the Government Representative at final Construction Progress Meeting.

1.6 WARRANTY

- A. **General Warranty:** Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.

- B. Special Warranty: Written warranty, executed by manufacturer agreeing to repair or replace components of door hardware that fail in materials or workmanship within specified warranty period. Failures include, but are not limited to, the following:
 - 1. Structural failures including excessive deflection, cracking, or breakage.
 - 2. Faulty operation of operators and door hardware.
 - 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
- C. Warranty Period: Three (3) years from date of Substantial Completion, unless otherwise indicated.
- D. Warranty Period for Manual Closers: Ten (10) years from date of Substantial Completion.

1.7 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. General: Provide door hardware for each door to comply with requirements in this Section, the Door Hardware Schedule located on sheet A.5.1
 - 1. Door Hardware Sets: Requirements for quantity, item, design, grade, function, finish, size, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Schedule at the end of Part 3. Products are identified by descriptive titles corresponding to requirements specified in Part 2.

2.2 HINGES AND PIVOTS, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Hinges:
 - a. Stanley Commercial Hardware; Div. of The Stanley Works.
 - 2. Continuous Geared Hinges:
 - a. McKinney Products Company; Div. of ESSEX Industries, Inc.
- B. Standards: Comply with the following:
 - 1. Butts and Hinges: BHMA A156.1.
 - 2. Template Hinge Dimensions: BHMA A156.7.
- C. Quantity: Provide the following, unless otherwise indicated:
 - 1. Two Hinges: For doors with heights up to 60 inches.

2. Three Hinges: For doors with heights 61 to 90 inches.
3. Four Hinges: For doors with heights 91 to 120 inches.
4. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.

D. Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:

Maximum Door Size (inches)	Hinge Height (inches)	Metal Thickness (inches)	
		Standard Weight	Heavy Weight
34 by 84 by 1-3/8	3-1/2	0.123	-
36 by 84 by 1-3/8	4	0.130	-
36 by 84 by 1-3/4	4-1/2	0.134	0.180

E. Template Requirements: Except for hinges and pivots to be installed entirely (both leaves) into wood doors and frames, provide only template-produced units.

F. Hinge Applications: Unless otherwise indicated, provide the following:

1. Entrance Doors: Heavy-weight hinges.
2. Doors with Closers: Antifriction-bearing hinges.
3. Interior Doors: Standard-weight hinges.

G. Hinge Base Metal: Unless otherwise indicated, provide the following:

1. Exterior Hinges: Stainless steel, with stainless-steel pin.
2. Interior Hinges: Stainless steel, with stainless-steel pin.
3. Hinges for Fire-Rated Assemblies: Stainless steel, with stainless-steel pin.

H. Hinge Options: Comply with the following:

1. Nonremovable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the following applications:
 - a. Outswinging exterior doors.
 - b. Outswinging corridor doors with locks.
2. Corners: Square.
3. Reverse Safety Stud: Metal stud extension on back of each leaf that engages hole in reinforcing plate.
4. Safety Stud: Metal stud extension on exposed side of one leaf that engages hole in opposite leaf when door is closed.

I. Fasteners: Comply with the following:

1. Machine Screws: For metal doors and frames. Install into drilled and tapped holes.
2. Screws: Phillips flat-head screws; machine screws (drilled and tapped holes) for metal doors. Finish screw heads to match surface of hinges.

2.3 HINGES

- A. Antifriction-Bearing, Full-Mortise (Butt) Hinges: Standard weight; BHMA Grade 2, with 2 ball bearings; button tips; non-rising removable pins; and base metal as follows:
 - 1. Base Metal: Stainless steel.
- B. Plain-Bearing, Standard-Weight, Full-Mortise (Butt) Hinges: BHMA Grade 3, button tips, non-rising removable pins, and base metal as follows:
 - 1. Base Metal: Stainless steel.
- C. Electrified Antifriction-Bearing Hinges: Full-Mortise, standard weight; BHMA Grade 2, with 2 ball bearings; button tips; non-rising removable pins; and base metal as follows:
 - 1. Base Metal: Stainless steel.

2.4 LOCKS AND LATCHES, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Mechanical Locks and Latches:
 - a. Best Access Systems: Div. of Stanley Security Solutions, Inc. – **DMVA STANDARD, NO SUBSTITUTIONS ALLOWED.**
- B. Standards: Comply with the following:
 - 1. Bored Locks and Latches: BHMA A156.2.
 - 2. Mortise Locks and Latches: BHMA A156.13.
 - 3. Interconnected Locks and Latches: BHMA A156.12.
 - 4. Auxiliary Locks: BHMA A156.5.
 - 5. Push-Button Combination Locks: BHMA A156.2.
- C. Bored Locks: BHMA Grade 2; Series 4000.
- D. Mortise Locks: Stamped steel case with steel or brass parts; BHMA Grade 2; Series 1000.
- E. Interconnected Locks: BHMA Grade 1, unless Grade 2 is indicated; Series 5000.
- F. Auxiliary Locks: BHMA Grade 1, unless Grade 2 is indicated.
- G. Certified Products: Provide door hardware listed in the following BHMA directories:
 - 1. Mechanical Locks and Latches: BHMA's "Directory of Certified Locks & Latches."
- H. Lock Trim: Comply with the following:
 - 1. Lever: Wrought, forged, or cast.
 - 2. Knob: Wrought, forged, or cast.
 - 3. Escutcheon (Rose): Wrought, forged, or cast.
 - 4. Dummy Trim: Match lever lock trim and escutcheons.

5. Lockset Designs: Provide lockset design designated below or, if sets are provided by another manufacturer, provide designs that match those designated:

a. Bored Locks: Best Access Systems – Post Standard, no substitutions allowed

I. Lock Functions: Function numbers and descriptions indicated in the Door Hardware Schedule comply with the following:

1. Bored Locks: BHMA A156.2.
2. Mortise Locks: BHMA A156.13.
3. Interconnected Locks: BHMA A156.12.

J. Lock Throw: Comply with testing requirements for length of bolts to comply with labeled fire door requirements, and as follows:

1. Bored Locks: Minimum 1/2-inch latchbolt throw.
2. Mortise Locks: Minimum 3/4-inch latchbolt throw.
3. Deadbolts: Minimum 1-inch bolt throw.

K. Rabbeted Doors: Provide special rabbeted front and strike on locksets for rabbeted meeting stiles.

L. Backset: 2-3/4 inches, unless otherwise indicated.

2.5 MECHANICAL LOCKS AND LATCHES

A. Bored Auxiliary Locks: Comply with the following:

1. Material: Stainless steel.
2. Deadlocks: Deadbolt operated by key either side.

B. Electric Strikes: BHMA A156.31; Grade 1; with faceplate to suit lock and frame.

1. Material: Stainless steel.
2. Mounting: Mortised or Rim Mounted.
3. Monitoring: Mechanical latchbolt or strike.

C. Electromechanical Locks: BHMA A156.25; Grade 1; motor or solenoid driven; mortise latchbolt or mortise deadbolt; with strike that suits frame.

2.6 DOOR BOLTS, GENERAL

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Flush Bolts: Best Access Systems – Post Standard, no substitutions allowed.

B. Standards: Comply with the following:

1. Automatic and Self-Latching Flush Bolts: BHMA A156.3.
2. Manual Flush Bolts: BHMA A156.16.

C. Flush Bolts: BHMA Grade 2, designed for mortising into door edge.

D. Bolt Throw: Comply with testing requirements for length of bolts to comply with labeled fire door requirements, and as follows:

1. Mortise Flush Bolts: Minimum 3/4-inch throw.

2.7 DOOR BOLTS

A. Automatic Flush Bolts: Fabricated from steel and brass components, with spring-activated bolts that automatically retract when active leaf is opened and that automatically engage when active door depresses bolt trigger. Provide brass or stainless-steel cover plate, top and bottom strikes, guides, guide supports, wear plates, and shims.

B. Self-Latching Flush Bolts: Fabricated from steel and brass components, with spring-activated bolts that automatically engage when active door depresses trigger. Bolts are manually retracted by a slide in the bolt face. Provide brass or stainless-steel cover plate, top and bottom strikes, guides, guide supports, wear plates, and shims.

2.8 EXIT DEVICES, GENERAL

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Corbin Russwin Architectural Hardware; Div. of Yale Security Inc.

B. Standard: BHMA A156.3.

1. BHMA Grade: Grade 1, unless Grade 2 is indicated.

C. Certified Products: Provide exit devices listed in BHMA's "Directory of Certified Exit Devices."

D. Panic Exit Devices: Listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.

E. Surface Vertical-Rod Exit Devices: Grade 1.

1. Type: Type 2
2. Grade: Grade 1.
3. Actuating Bar: Cross bar
4. Material: Stainless steel
5. Configuration: Top and bottom rods.
6. Electrified Options (where designated):

- a. Pushpad monitor switch.
- b. Double-pushpad monitor switch.
- c. Electric locking and unlocking.
- d. Delayed egress.
- e. Alarm.

F. Outside Trim: Knob with cylinder; material and finish to match locksets, unless otherwise indicated.

1. Match design for locksets and latch sets, unless otherwise indicated.

G. Through Bolts: For exit devices and trim on metal doors.

2.9 EXIT DEVICES

A. Mortise Exit Devices: Comply with the following:

1. Type: Type 3.
2. Actuating Bar: Push pad.
3. Material: Stainless steel.

2.10 CYLINDERS AND KEYING

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Cylinders: Best Access Systems: Div. of Stanley Security Solutions, Inc. – **DMVA STANDARD, NO SUBSTITUTIONS ALLOWED.**

B. Standards: Comply with the following:

1. Cylinders: BHMA A156.5.

C. Cylinder Grade: BHMA Grade 2.

D. Cylinders: Manufacturer's standard tumbler type, constructed from brass or bronze, stainless steel, or nickel silver, and complying with the following:

1. Number of Pins: Six.
2. Mortise Type: Threaded cylinders with rings and straight- or clover-type cam.
3. Rim Type: Cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
4. Bored-Lock Type: Cylinders with tailpieces to suit locks.

- a. High-Security Grade: BHMA Grade 1A, listed and labeled as complying with pick- and drill-resistant testing requirements of UL 437 (Suffix A).

E. Permanent Cores: Manufacturer's standard; finish face to match lockset; complying with the following:

1. Interchangeable Cores: Core insert, removable by use of a special key, and usable with other manufacturers' cylinders.
2. Removable Cores: Core insert, removable by use of a special key, and for use with only the core manufacturer's cylinder and door hardware.

F. Construction Cores & Keying: Comply with the following:

1. Construction Master Keys: Provide cylinders with feature that permits voiding of construction keys without cylinder removal. Provide 10 construction master keys.
2. Construction Cores: Provide construction cores that are replaceable by permanent cores. Provide 5 construction master keys.
 - a. At the conclusion of the project, construction cores shall be turned over to Stanley/Best Lock representative. Stanley/Best Lock shall furnish permanent cores to the Government Project Manager or other designated representative. Government Project Manager will furnish the permanent cores DMVA Keying Shop for keying based on facility user Keying Schedule.

- G. Keying System: Keying of permanent cores will be completed by DMVA Keying Shop. Contractor shall coordinate keying needs with Government Project Manager and Facility User.
- H. Keys: Unless otherwise noted, provide nickel-silver keys complying with the following:
 - 1. Stamping: Permanently inscribe each key with a visual key control number and include the following notation:
 - a. Notation: Information to be furnished by Government.
 - 2. Quantity: In addition to one extra blank key for each lock, provide the following:
 - a. Cylinder Change Keys: Three.
 - b. Master Keys: Five.

2.11 STRIKES

- A. Standards: Comply with the following:
 - 1. Strikes for Bored Locks and Latches: BHMA A156.2.
 - 2. Strikes for Mortise Locks and Latches: BHMA A156.13.
 - 3. Strikes for Interconnected Locks and Latches: BHMA A156.12.
 - 4. Strikes for Auxiliary Deadlocks: BHMA A156.5.
- B. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:
 - 1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
 - 2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
 - 3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.

2.12 OPERATING TRIM, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Stanley Commercial Hardware; Div. of The Stanley Works.
- B. Flat Push Plates: 0.050 inch (min) thick, 4 inches wide by 16 inches high with square corners and beveled edges; secured with exposed screws.
- C. Straight Door Pulls: With minimum clearance of 1-1/2 inches from face of door.
 - 1. Type: 3/4-inch constant-diameter pull.
 - 2. Mounting: Surface applied with concealed fasteners or Through bolted with oval-head machine screws and countersunk washers.
 - 3. Overall Length: 9 inches.
- D. Standard: Comply with BHMA A156.6.

- E. Materials: Fabricate from stainless steel, unless otherwise indicated.

2.13 OPERATING TRIM

- A. Flat Push Plates: 0.050 inch thick, 4 inches wide by 16 inches high; with square corners and beveled edges, secured with exposed screws.
- B. Single Push Bar: Horizontal bar, with minimum clearance of 1-1/2 inches from face of door, and as follows:
 - 1. Shape and Size: Minimum 3/8-by-1-1/4-inch flat bar.
 - 2. Mounting: Surface applied with concealed fasteners.

2.14 ACCESSORIES FOR PAIRS OF DOORS

- A. Coordinators: BHMA A156.3; consisting of active-leaf, hold-open lever and inactive-leaf release trigger; fabricated from steel with nylon-coated strike plates; with built-in, adjustable safety release.
- B. Carry-Open Bars: BHMA A156.3; prevent the inactive leaf from opening before the active leaf; provide polished brass or bronze carry-open bars with strike plate for inactive leaves of pairs of doors unless automatic or self-latching bolts are used.
- C. Flat Overlapping Astragals: BHMA A156.22; flat stainless steel metal bar, surface mounted on face of door with screws; minimum 1/8 inch thick by 2 inches wide by full height of door.
- D. CLOSERS, GENERAL
- E. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Surface-Mounted Closers:
- F. Standards: Comply with the following:
 - 1. Closers: BHMA A156.4.
- G. Surface Closers: BHMA Grade 2.
- H. Certified Products: Provide door closers listed in BHMA's "Directory of Certified Door Closers."
- I. Power-Assist Closers: As specified in Division 8 Section "Power Door Operators" for access doors for the disabled or where listed in the Door Hardware Schedule. Provide electrohydraulic, electromechanical, and pneumatic types as indicated.
- J. Size of Units: Unless otherwise indicated, comply with manufacturer's written recommendations for size of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Provide factory-sized closers, adjustable to meet field conditions and requirements for opening force.

2.15 CLOSERS

- A. Modern-Type-with-Cover Surface Closers: Rack-and-pinion hydraulic type; with adjustable sweep and latch speeds controlled by key-operated valves; with forged-steel main arm; enclosed in cover indicated; complying with the following:
 - 1. Mounting: Hinge side.
 - 2. Type: Delayed action closing.
 - 3. Backcheck: Adjustable, effective between 60 and 85 degrees of door opening.
 - 4. Cover Material: Aluminum.
 - 5. Closing Power Adjustment: At least 35 percent more than minimum tested value.

2.16 PROTECTIVE TRIM UNITS, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Metal Protective Trim Units:
 - a. Baldwin Hardware Corporation.
- B. Standard: Comply with BHMA A156.6.
- C. Materials: Fabricate protection plates from the following:
 - 1. Stainless Steel: 0.050 inch thick; beveled top and 2 sides.
- D. Fasteners: Provide manufacturer's standard exposed fasteners for door trim units consisting of either machine or self-tapping screws.
- E. Furnish protection plates sized 1-1/2 inches less than door width on push side and 1/2 inch less than door width on pull side, by height specified in schedule.

2.17 PROTECTIVE TRIM UNITS

- A. Kick Plates: 12 inches high by door width, with allowance for frame stops.

2.18 STOPS AND HOLDERS

- A. Stops and Bumpers: BHMA A156.16, Grade 1 unless Grade 2 is indicated.
 - 1. Provide floor stops for doors unless wall or other type stops are scheduled or indicated. Do not mount floor stops where they will impede traffic. Where floor or wall stops are not appropriate, provide overhead holders.
- B. Combination Floor and Wall Stops and Holders: BHMA A156.8, Grade 1 unless Grade 2 is indicated.
- C. Wall Bumpers: Polished cast brass or aluminum with rubber bumper; 2-1/2-inch diameter, minimum 3/4-inch projection from wall, with back plate for concealed fastener installation; with concave bumper configuration.

2.19 DOOR GASKETING, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Door Gasketing:
 - a. Reese Enterprises, Inc.
- B. Standard: Comply with BHMA A156.22.
- C. General: Provide continuous weather-strip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated or scheduled. Provide non-corrosive fasteners for exterior applications and elsewhere as indicated.
 - 1. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
- D. Air Leakage: Not to exceed 0.50 cfm per foot of crack length for gasketing other than for smoke control, as tested according to ASTM E 283.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- F. Gasketing Materials: Comply with ASTM D 2000 and AAMA 701/702.

2.20 DOOR GASKETING

- A. Adhesive-Backed Perimeter Gasketing: Gasket material applied to frame rabbet with self-adhesive.
 - 1. Gasket Material: Sponge neoprene.
- B. Exterior Door Sweeps: Nylon brush gasket material held in place by flat aluminum housing or flange; surface mounted to face of door with screws.

2.21 THRESHOLDS, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Reese Enterprises, Inc.
 - 2. National Guard Products
 - 3. Pemko Manufacturing Co.; an ASSA ABLOY Group Company
- B. Standard: Comply with BHMA A156.21.

2.22 THRESHOLDS

- A. Saddle Thresholds:
 - 1. Type: Fluted top or Carpet separator with fluted top (at carpet locations).
 - 2. Base Metal: Aluminum.
- B. Plate Thresholds: Solid metal plate; and base metal as follows:

1. Top Surface: Fluted with slip-resistant abrasive.
 2. Base Metal: Stainless steel.
- C. Ramped Thresholds: Modular, interlocking, sloped, fluted-top metal assemblies with closed return ends; 1:12 slope.
1. Top Surface: Fluted with slip-resistant abrasive.
 2. Base Metal: Aluminum.
- D. Latching/Rabbeted Panic Thresholds:
1. Type: Fluted, barrier free top.
 2. Base Metal: Aluminum.

2.23 MISCELLANEOUS DOOR HARDWARE, GENERAL

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Standard: Comply with the following:
1. Auxiliary Hardware: BHMA A156.16.
- C. Auxiliary Hardware: BHMA Grade 2, unless otherwise indicated.

2.24 FABRICATION

- A. Manufacturer's Nameplate: Do not provide manufacturers' products that have manufacturer's name or trade name displayed in a visible location (omit removable nameplates) except in conjunction with required fire-rated labels and as otherwise approved by Architect.
1. Manufacturer's identification will be permitted on rim of lock cylinders only.
- B. Base Metals: Produce door hardware units of base metal, fabricated by forming method indicated, using manufacturer's standard metal alloy, composition, temper, and hardness. Furnish metals of a quality equal to or greater than that of specified door hardware units and BHMA A156.18 for finishes. Do not furnish manufacturer's standard materials or forming methods if different from specified standard.
- C. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to commercially recognized industry standards for application intended. Provide Phillips flat-head screws with finished heads to match surface of door hardware, unless otherwise indicated.
1. Concealed Fasteners: For door hardware units that are exposed when door is closed, except for units already specified with concealed fasteners. Do not use through bolts for installation where bolt head or nut on opposite face is exposed unless it is the only means of securely attaching the door hardware. Where through bolts are used on hollow door and frame construction, provide sleeves for each through bolt.
 2. Steel Machine or Wood Screws: For the following fire-rated applications:
 - a. Mortise hinges to doors.
 - b. Strike plates to frames.
 - c. Closers to doors and frames.

3. Steel Through Bolts: For the following fire-rated applications, unless door blocking is provided:
 - a. Closers to doors and frames.
4. Spacers or Sex Bolts: For through bolting of hollow metal doors.
5. Fasteners for Wood Doors: Comply with requirements of DHI WDHS.2, "Recommended Fasteners for Wood Doors."

2.25 FINISHES

- A. Standard: Comply with BHMA A156.18.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. BHMA Designations: Comply with base material and finish requirements indicated by the following:
 1. BHMA 600: Primed for painting, over steel base metal.
 2. BHMA 605: Bright brass, clear coated, over brass base metal.
 3. BHMA 606: Satin brass, clear coated, over brass base metal.
 4. BHMA 609: Satin brass, blackened, satin relieved, clear coated, over brass base metal.
 5. BHMA 611: Bright bronze, clear coated, over bronze base metal.
 6. BHMA 612: Satin bronze, clear coated, over bronze base metal.
 7. BHMA 613: Dark-oxidized satin bronze, oil rubbed, over bronze base metal.
 8. BHMA 618: Bright nickel plated, clear coated, over brass or bronze base metal.
 9. BHMA 619: Satin nickel plated, clear coated, over brass or bronze base metal.
 10. BHMA 622: Flat black coated, over brass or bronze base metal.
 11. BHMA 623: Light-oxidized statuary bronze, clear coated, over bronze base metal.
 12. BHMA 624: Dark-oxidized statuary bronze, clear coated, over bronze base metal.
 13. BHMA 625: Bright chromium plated over nickel, over brass or bronze base metal.
 14. BHMA 626: Satin chromium plated over nickel, over brass or bronze base metal.
 15. BHMA 627: Satin aluminum, clear coated, over aluminum base metal.
 16. BHMA 628: Satin aluminum, clear anodized, over aluminum base metal.
 17. BHMA 629: Bright stainless steel, over stainless-steel base metal.
 18. BHMA 630: Satin stainless steel, over stainless-steel base metal.
 19. BHMA 651: Bright chromium plated over nickel, over steel base metal.
 20. BHMA 652: Satin chromium plated over nickel, over steel base metal.
 21. BHMA 689: Aluminum painted, over any base metal.
 22. BHMA 690: Dark bronze painted, over any base metal.
 23. BHMA 691: Light bronze painted, over any base metal.
 24. BHMA 717: Bright aluminum, uncoated; aluminum base metal.
 25. BHMA 718: Satin aluminum, uncoated; aluminum base metal.
 26. BHMA 722: Dark-oxidized bronze, oil rubbed, over architectural bronze base metal.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance of door hardware.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:
 - 1. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
- B. Install each door hardware item to comply with manufacturer's written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.
 - 1. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
 - 2. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
- C. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."

3.3 FIELD QUALITY CONTROL

- A. Independent Architectural Hardware Consultant: Owner will engage a qualified independent Architectural Hardware Consultant to perform inspections and to prepare inspection reports.
 - 1. Independent Architectural Hardware Consultant will inspect door hardware and state in each report whether installed work complies with or deviates from requirements, including whether door hardware is properly installed and adjusted.

3.4 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
 - 1. Door Closers: Adjust sweep period so that, from an open position of 70 degrees, the door will take at least 3 seconds to move to a point 3 inches from the latch, measured to the leading edge of the door.
- B. Six-Month Adjustment: Approximately six months after date of Substantial Completion, Installer shall perform the following:

1. Examine and readjust each item of door hardware as necessary to ensure function of doors, door hardware, and electrified door hardware.
2. Consult with and instruct Owner's personnel on recommended maintenance procedures.
3. Replace door hardware items that have deteriorated or failed due to faulty design, materials, or installation of door hardware units.

3.5 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items as necessary to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of Substantial Completion.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain door hardware and door hardware finishes.

END OF SECTION 087111

SECTION 088500
BLAST RESISTANT OPENINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes security/blast requirements as determined by the United States Department of Defense for the following products:
1. Steel Doors and Frames
 2. Storefronts and Entrances
 3. Windows and Frames
 4. Security Glazing for Doors and Windows
- B. Products and applications specified in other sections where requirements are specified by reference to this Section:
- a. 081113 – Steel Doors and Frames
 - b. 084113 – AF Storefronts and Entrances
 - c. 085113 – Aluminum Windows
 - d. 087111 – Door Hardware
- C. NOTES:
1. This section is to be utilized in conjunction with sections listed in Part 1.2.B.
 2. **All requirements contained herein shall supersede any/all like requirements referenced within other project specification sections.**

1.3 DEPARTMENT OF DEFENSE REQUIREMENT

- A. All exterior doors, windows, associated framing and glazing, **must** comply with the latest versions of the following regulation(s):
1. Unified Facilities Criteria (UFC) 4-010-0: *DoD Minimum Antiterrorism Standards for Buildings*
 2. Unified Facilities Criteria (UFC) 4-020-01: *DoD Security Engineering Facilities Planning Manual*

1.4 DEFINITIONS

- A. Manufacturer: A firm that produces and/or fabricates products referenced herein.
- B. DoD: United States Department of Defense

- C. ATFP: Antiterrorism – Force Protection
- D. ATFP Threat Assessment: Facility Assessment completed by PA Department of Military & Veterans’ Affairs’ personnel and reviewed by National Guard Bureau in conjunction with the Department of Defense and utilized to determine specific security and blast resistant requirements for a given facility, whether it be of new construction, retrofit of an existing building or a combination of both.
- E. Stand-Off Distance: Measurement (in meters or feet) from exterior face of opening to the closest perimeter threat (i.e. road, parking lot, fence, etc.)
- F. Explosive Weight: Given as a WI or WII rating and utilized in conjunction with the stand-off distance to determine the equivalent 3-second duration design loading.

1.5 PERFORMANCE REQUIREMENTS

- A. General: Contractor and Manufacturer shall provide products/materials capable of complying with the requirements as specified herein and based on the following Government provided data. The information provided is based on the Facility ATFP Threat Assessment and can be found within the Door and Window Schedules (Drawing Sheet A.5.1):

- 1. Stand-Off Distance: **33 ft**
- 2. Explosive Weight: **WII**
- 3. DoD Window Type: **Type B throughout**
- 4. DoD Door Type: **Type B**

- B. Design Methods:

- 1. General - Windows fabricated using laminated glass may be designed using ASTM F 2248 and ASTM E 1300 in accordance with the requirements outlined within the UFC 4-010-01. The application of ASTM F 2248 and ASTM E 1300 results in higher levels of protection than those required in the UFC 4-010-01. In order to reduce the conservatism associated with using the ASTM methodology, the window systems may be designed using dynamic analysis or may be dynamically tested.
- 2. Dynamic Analysis – Any of the glazing, framing members, connections and supporting structural elements may be designed using dynamic analysis to prove the window systems will provide performance equivalent to or better than hazard rating associated with the applicable level of protection as required by the UFC-010-01 and all associated requirements contained within the project design documents.
- 3. Dynamic Testing – Window systems may be dynamically tested to demonstrate performance equivalent to or better than the hazard rating associated with the applicable level of protection as required by the UFC-010-01 and all associated requirements contained within the project design documents.

- C. Structural Performance: In conjunction with and as outlined within the UFC-010-01 and UFC -020-01, the following standards shall be utilized to determine proper structural performance of all fabricated doors and windows:

- a. ASTM E 1300-09 – *Standard Practice for Determining Load Resistance of Glass in Buildings*
- b. ASTM F 2247-03 – *Metal Doors Used in Blast Resistant Applications (Equivalent Static Method)*
- c. ASTM F 2248-09 – *Standard Practice for Specifying an Equivalent 3-Second Duration Design Loading for Blast Resistant Glazing Fabricated with Laminated Glass*
- d. PDC Technical Report 10-02 – *Blast Resistant Methodologies for Window Systems Designed Statically and Dynamically*

1.6 SUBMITTALS

- A. Product Data: For each DoD ATFP Type of door and window as depicted on the Project Design Drawings.
- B. Glazing Schedule: Use same designations indicated on Drawings for glazed openings in preparing a schedule listing glass types and thicknesses for each size opening and location.
- C. Glazing Accessories: To include, but not limited to; Glazing Sealants, Tapes, Gaskets, etc.
- D. Product Certificates: Signed by manufacturers of products certifying that products furnished comply with requirements.
- E. Professional Engineer Certification: Shop Drawings for all products contained within this section shall be sealed and signed by a Structural Engineer certifying that the following meet and or exceed the requirements as stated in Part 1.3.A and Part 1.5.B of this section:
 - 1. Materials for window frames, glazing, doors and door frames
 - 2. Fabrication methods
 - 3. Glazing
 - 4. Connection Design
- F. Qualification Data: For Installer.
- G. Product Test Reports: For each type of product indicated.
- H. Warranties: Special warranties specified in this Section.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed glazing similar in material, design, and extent to that indicated for this Project; whose work has resulted in glazing installations with a record of successful in-service performance; and who employs glazing installers for this Project who are certified under the National Glass Association Glazier Certification Program as Level 2 (Senior Glaziers) or Level 3 (Master Glaziers).
- B. Source Limitations for Glazing: Obtain products from a single manufacturer for all glazing products.
- C. Source Limitations for Glazing Accessories: Obtain glazing accessories from one source for each product and installation method indicated.
- D. Source Limitations for Doors: Obtain products from a single manufacturer for all doors and associated framing.
- E. Source Limitations for Window Frames: Obtain products from a single manufacturer for all window framing.
- F. Glazing Publications: Comply with published recommendations of glazing product manufacturers and organization below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. GANA Publications: GANA'S "Glazing Manual" and "Laminated Glass Design Guide."

- G. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the Insulating Glass Certification Council.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions and as needed to prevent damage to glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. Deliver window frames, doors and door frames palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
- C. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- D. Store doors and frames under cover at Project site. Place units in a vertical position with heads up, spaced by blocking, on minimum 4-inch- high wood blocking. Avoid using non-vented plastic or canvas shelters that could create a humidity chamber.
 - 1. If wrappers on doors become wet, remove cartons immediately. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products listed in other Part 2 articles.

2.2 DoD ATFP DOOR TYPES (Refer to Design Drawings for door types required under this project)

- A. TYPE A: Standard Hollow Metal Door
- B. TYPE B: Hollow Metal Door with Backing Wall
- C. TYPE C: 4 PSI (28kPa) Blast Door
- D. TYPE D: 7 PSI (48kPa) Blast Door
- E. NOTE: Glazed doors shall fall within the Window Types as detailed in Part 2.3

2.3 DoD ATFP Window (Glazing) TYPES (Refer to Design Drawings for window types required under this project)

- A. TYPE A: 1/4 in (6mm) + 2 x 1/8 in (3mm) glass + 0.030 in (0.75mm) PVB
- B. TYPE B: 1/4 in (6mm) + 2 x 5/32 in (4mm) glass + 0.060 in (1.5mm) PVB
- C. TYPE C: 1/4 in (6mm) + 2 x 3/16 in (5mm) glass + 0.060 in (1.5mm) PVB

- D. TYPE D: 1/4 in (6mm) + 4 x 5/32 in (4mm) glass + 3 x 0.045 (1mm) PVB

2.4 FRAMES (Doors and Windows):

- A. Contractor/Manufacturer shall refer to the UFC 4-010-01 (and UFC 4-020-01 respectively) for a complete list of requirements.
- B. Provide frames, mullions and sashes of aluminum or steel. In accordance with ASTM F 2248, ensure that framing members restrict deflections of edges of the blast resistant glazing the support to 1/160 of the length of the supported edge to allowable stress levels under the equivalent 3-second design loading.
- C. Punched windows: Supported edge length will be taken as equal to the span of the glass, regardless of any intermediate support connections.
- D. Multi-panel glazing systems: Supported edge length to be considered shall be taken as equal to the span of a single glass panel and the deflection will be calculated based on simple support conditions for that length.
- E. Glazed doors: Framing, connection and supporting structure provisions as outlined within UFC-010-01, Standard 10, do not have to be applied. Glazing requirements detailed in the UFC-010-01, Standard 10 shall be incorporated into the design of glazed doors and entrances.

2.5 GLAZING (Door and Window):

- A. Contractor/Manufacturer shall refer to the UFC 4-010-01 (and UFC 4-020-01 respectively) for a complete list of requirements.
- B. All glazing, door and window, shall meet the requirements as outlined herein and all referenced standards.
- C. Determine the required thickness of laminated glass and associated polyvinyl-butylal interlayers in single panes and insulating glass unit (IGU) windows using the UFC 4-010-01.
 - 1. Guidance within the UFC 4-010-01 is based on the application of ASTM F 2248 and E 1300, which result in higher levels of protection than those required within the UFC 4-010-01. The following adjustments to the ASTM standards are made to provide the appropriate performance:
 - a. Where the UFC 4-010-01 indicate ASTM F 2248 and/or E 1300, determine the glass thickness using the procedures in ASTM F 2248 and E 1300, respectively based on the applicable charge weight and stand-off distance.
 - b. Do not use less than 1/4 in (6mm) nominal laminated glass for any single pane exterior window. The 1/4 in (6mm) laminated glass consists of two (2) nominal 1/8 in (3mm) annealed glass panes bonded together with a minimum of a 0.030 in (0.75mm) polyvinyl-butylal (PVB) interlayer. For insulating glass units, use 1/4 in (6mm) laminated glass for the inboard pane as a minimum.
 - 2. **NOTE:** ASTM F 2248 can only be utilized for a limited range of charge weights and stand-off distances, included those covered within the UFC 4-010-01. For charge weights and stand-off distances outside of the range of ASTM F 2248 and for glazing alternatives to laminated glass that provide equivalent levels of protection, refer to PDC Technical Report 10-02.

2.6 GLAZING FRAME BITE (Door and Window):

- A. Contractor/Manufacturer shall refer to the UFC 4-010-01 (and UFC 4-020-01 respectively) for a complete list of requirements.
 - B. Refer to ASTM F 2248 for glazing frame bite requirements for structurally and non-structurally glazed windows and doors.
 - C. Structurally Glazed Applications: Apply silicone bead to both sides of the glass panel for single pane glazing. For insulating glass units, apply silicone bead to only the inboard side.
- 2.7 CONNECTION METHODS (Door and Window): Refer to UFC 4-010-01, Appendix B for Requirements
- A. Contractor/Manufacturer shall refer to the UFC 4-010-01 (and UFC 4-020-01 respectively) for a complete list of requirements.
 - B. Design for connection of door and windows to surrounding walls, of hardware and associated connections, of glazing stop connections and of other elements in shear shall be based upon allowable stress levels.
 - C. Connection Design: Connections of window frames to surrounding walls, of hardware and associated connections, of glazing stop connections and of other elements in shear shall be designed for the connection design load determined in accordance with ASTM F 2248 and will account for the geometry of the particular frame and the connection configuration being used when calculating bending, shear, bearing and pull out loads for the connections.
 - D. Fastener Loads: As recommended by the fastener manufacturer for the materials to which the door and/or window system is being connected.
 - E. All connections shall be capable of preventing the frame from being dislodged from the supporting structural element.
 - F. NOTE: The actual connection design load is dictated by the glass type and thickness determined by ASTM E 1300. In order to keep connection loads reasonable, utilize a glass type and thickness that just exceeds the required glazing resistance.

END OF SECTION 088500

SECTION 096813
TILE CARPETING

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications “General Conditions of the Construction Contract”, “Special Conditions” and “Division 1 – General Requirements” form a part of this Section by this reference thereto and shall have the same force and effect as if printed herewith in full.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. Related Requirements:
 - 1. Division 09 Section Resilient Base and Accessories for resilient wall base and accessories installed with carpet tile.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include manufacturer's written data on physical characteristics, durability, and fade resistance.
 - 2. Include installation recommendations for each type of substrate.
- B. Samples: For each of the following products and for each color and texture required. Label each Sample with manufacturer's name, material description, color, pattern, and designation indicated on Drawings and in schedules.
 - 1. Carpet Tile: Full-size Sample.
 - 2. Exposed Edge, Transition, and Other Accessory Stripping: 12-inch-long Samples.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For carpet tile, for tests performed by a qualified testing agency.
- C. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For carpet tiles to include in maintenance manuals. Include the following:
 - 1. Methods for maintaining carpet tile, including cleaning and stain-removal products and procedures and manufacturer's recommended maintenance schedule.
 - 2. Precautions for cleaning materials and methods that could be detrimental to carpet tile.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Carpet Tile: Full-size units equal to 5 percent of amount installed for each type indicated, but not less than 10 sq. yd.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who is certified by the International Certified Floorcovering Installers Association at the Commercial II certification level.
- B. Fire-Test-Response Ratings: Where indicated, provide carpet tile identical to those of assemblies tested for fire response according to NFPA 253 by a qualified testing agency.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Comply with CRI 104.

1.10 FIELD CONDITIONS

- A. Comply with CRI 104 for temperature, humidity, and ventilation limitations.
- B. Environmental Limitations: Do not deliver or install carpet tiles until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and ambient temperature and humidity conditions are maintained at occupancy levels during the remainder of the construction period.
- C. Do not install carpet tiles over concrete slabs until slabs have cured and are sufficiently dry to bond with adhesive and concrete slabs have pH range recommended by carpet tile manufacturer.
- D. Where demountable partitions or other items are indicated for installation on top of carpet tiles, install carpet tiles before installing these items.

1.11 WARRANTY

- A. Special Warranty for Carpet Tiles: Manufacturer agrees to repair or replace components of carpet tile installation that fail in materials or workmanship within specified warranty period.

1. Warranty does not include deterioration or failure of carpet tile due to unusual traffic, failure of substrate, vandalism, or abuse.
2. Failures include, but are not limited to, more than 10 percent edge raveling, snags, runs, dimensional stability, loss of face fiber, and delamination.
3. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CARPET TILE

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 1. Interface
 2. Mohawk Group
 3. Shaw Floors
 4. "Or Approved Equal"
- B. Color: As selected by Government Design Professional from manufacturer's full range.
- C. Pattern: As selected by Government Design Professional from manufacturer's full range.
- D. Fiber Type: Nylon.
- E. Pile Characteristic: Level-loop pile.
- F. Density: 5,368 oz./cu. yd. average.
- G. Pile Thickness: 0.11 – 0.15 inches.
- H. Stitches: 10 per inch (min).
- I. Gage: 1/12 inch (min).
- J. Surface Pile Weight: 17 - 27 oz./sq. yd.
- K. Primary Backing/Backcoating: GlasBac or Manufacturer's recommendation.
- L. Secondary Backing: Manufacturer's standard material.
- M. Size: 24 by 24 inches (max.).
- N. Applied Soil-Resistance Treatment: Manufacturer's standard.
- O. Antimicrobial Treatment: Manufacturer's standard.
- P. Performance Characteristics: As follows:
 1. Appearance Retention Rating:
 - a. Heavy traffic, 3.0 minimum according to ASTM D 7330.

- b. Severe traffic, 3.5 minimum according to ASTM D 7330.
- 2. Dry Breaking Strength: Not less than 100 lbf according to ASTM D 2646.
- 3. Tuft Bind: Not less than 5 lbf according to ASTM D 1335.
- 4. Delamination: Not less than 3.5 lbf/in. according to ASTM D 3936.
- 5. Dimensional Tolerance: Within 1/32 inch of specified size dimensions, as determined by physical measurement.
- 6. Dimensional Stability: 0.2 percent or less according to ISO 2551 (Aachen Test).
- 7. Resistance to Insects: Comply with AATCC 24.
- 8. Colorfastness to Crocking: Not less than 4, wet and dry, according to AATCC 165.
- 9. Antimicrobial Activity: Not less than 2-mm halo of inhibition for gram-positive bacteria, not less than 1-mm halo of inhibition for gram-negative bacteria, and no fungal growth, according to AATCC 174.
- 10. Emissions: Provide carpet tile that complies with testing and product requirements of CRI's "Green Label Plus" program.
- 11.

2.2 INSTALLATION ACCESSORIES

- A. Trowelable Leveling and Patching Compounds: Latex-modified, hydraulic-cement-based formulation provided or recommended by carpet tile manufacturer.
- B. Adhesives: Water-resistant, mildew-resistant, nonstaining, pressure-sensitive type to suit products and subfloor conditions indicated, that complies with flammability requirements for installed carpet tile and is recommended by carpet tile manufacturer for releasable installation.
 - 1. Adhesives shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesives shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Transition Strips: Vinyl/PVC wheel traffic transitional moldings as required to protect exposed edge of carpet and of maximum lengths to minimize running joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for maximum moisture content, alkalinity range, installation tolerances, and other conditions affecting carpet tile performance. Examine carpet tile for type, color, pattern, and potential defects.
- B. Concrete Subfloors: Verify that concrete slabs comply with ASTM F 710 and the following:
 - 1. Slab substrates are dry and free of curing compounds, sealers, hardeners, and other materials that may interfere with adhesive bond. Determine adhesion and dryness

characteristics by performing bond and moisture tests recommended by carpet tile manufacturer.

2. Subfloors are free of cracks, ridges, depressions, scale, and foreign deposits.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. General: Comply with CRI 104, Section 6.2, "Site Conditions; Floor Preparation," and with carpet tile manufacturer's written installation instructions for preparing substrates indicated to receive carpet tile installation.
- B. Use trowelable leveling and patching compounds, according to manufacturer's written instructions, to fill cracks, holes, depressions, and protrusions in substrates. Fill or level cracks, holes and depressions 1/8 inch wide or wider and protrusions more than 1/32 inch unless more stringent requirements are required by manufacturer's written instructions.
- C. Remove coatings, including curing compounds, and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, without using solvents. Use mechanical methods recommended in writing by carpet tile manufacturer.
- D. Broom and vacuum clean substrates to be covered immediately before installing carpet tile.

3.3 INSTALLATION

- A. General: Comply with CRI 104, Section 14, "Carpet Modules," and with carpet tile manufacturer's written installation instructions.
- B. Installation Method: As recommended in writing by carpet tile manufacturer.
- C. Maintain dye lot integrity. Do not mix dye lots in same area.
- D. Cut and fit carpet tile to butt tightly to vertical surfaces, permanent fixtures, and built-in furniture including cabinets, pipes, outlets, edgings, thresholds, and nosings. Bind or seal cut edges as recommended by carpet tile manufacturer.
- E. Extend carpet tile into toe spaces, door reveals, closets, open-bottomed obstructions, removable flanges, alcoves, and similar openings.
- F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on finish flooring as marked on subfloor. Use nonpermanent, non-staining marking device.
- G. Install pattern parallel to walls and borders.
- H. Stagger joints of carpet tiles so carpet tile grid is offset from access flooring panel grid. Do not fill seams of access flooring panels with carpet adhesive; keep seams free of adhesive.

3.4 CLEANING AND PROTECTION

- A. Perform the following operations immediately after installing carpet tile:
 - 1. Remove excess adhesive, seam sealer, and other surface blemishes using cleaner recommended by carpet tile manufacturer.
 - 2. Remove yarns that protrude from carpet tile surface.
 - 3. Vacuum carpet tile using commercial machine with face-beater element.
- B. Protect installed carpet tile to comply with CRI 104, Section 16, "Protecting Indoor Installations."
- C. Protect carpet tile against damage from construction operations and placement of equipment and fixtures during the remainder of construction period. Use protection methods indicated or recommended in writing by carpet tile manufacturer.

END OF SECTION 096813

SECTION 101400
INTERIOR SIGNAGE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Interior Signage.

1.3 DEFINITIONS

- A. Accessibility Guidelines: "Americans with Disabilities Act (ADA) - Accessibility Guidelines for Buildings and Facilities and Architectural Barriers Act (ABA) - Accessibility Guidelines."

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details for signs.
 - 1. Show sign mounting heights, locations of supplementary supports to be provided by others, and accessories.
 - 2. Provide message list, typestyles, and graphic elements, including tactile characters and Braille, and layout for each sign.
- C. Sign Schedule: Use same designations indicated on Drawings.
- D. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Signs: Obtain each sign type indicated from one source from a single manufacturer.
- B. Regulatory Requirements: Comply with applicable provisions in ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.

1.6 PROJECT CONDITIONS

- A. Field Limitations: Signage shall be installed only after all required field painting has been completed and field conditions meet that of the manufacturer's written installation recommendations.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
 - a. Deterioration and/or fading of colors.
2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SIGNAGE

- A. Basis-of-Design Product: Subject to compliance with requirements, provide or a comparable product by one of the following:

1. Best Manufacturing Sign Systems
2. Seton Identification Products.
3. Or "Approved Equal"

- B. Plaques:

1. Material: Melamine Plastic Laminate, approx. 1/8" thick, one-piece construction. Impervious to most acids, alkalis, alcohol, solvents, abrasives and boiling water.
2. Minimal Sizes:
 - Toilet Rooms – 6"x8"
 - Room Id & Numbers - 6"x8"
 - Room Identification Only – 6"x6"
 - Room Numbers Only – 6"x2"
3. Background: Painted and rated non-static, fire-retardant and self-extinguishing.
4. Finish: Background, letters, numbers and characters to be Matte finish.
5. Color: As selected by Government Design Professional from manufacturer's full range of available colors.
6. Border Style: 3/8" wide, 1/32" raised perimeter with 1/8" inside radius.
7. Letters & Numbers: 5/8" High and raised 1/32" from plate face. Upper Case centered on sign and contrasting with background color.
8. Characters/Symbols: 3" high, raised 1/32" from plate face and contrasting with background color.
9. Braille: Grade 2, placed directly below last line of letters or numbers, except for room number signs, where Braille shall be placed directly behind the last number.

- C. Rooms to Receive Signage: Refer to 'Door and Frame Schedule' on Drawing A.5.1.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Locate signs and accessories where indicated, using mounting methods of types described and complying with manufacturer's written instructions.
 - 1. Install all signs level, plumb, and at heights indicated, with sign surfaces free of distortion and other defects in appearance.
 - 2. Interior Wall Signs: Install signs on walls adjacent to latch side of door where applicable. Where not indicated or possible, such as double doors, install signs on nearest adjacent walls. Locate to allow approach within 3 inches of sign without encountering protruding objects or standing within swing of door.
 - 3. Door Signs: Install signs centered on door and at heights per all applicable codes and as detailed on design documents.
- B. Mounting: Comply with sign manufacturer's written instructions except where more stringent requirements apply.
 - 1. Two-Face Tape: Mount signs to clean, smooth, nonporous surfaces.
 - 2. Mechanical Fasteners: Use mechanical fasteners placed through predrilled holes. Attach signs with fasteners and anchors suitable for secure attachment to substrate as recommended in writing by sign manufacturer.

3.3 CLEANING AND PROTECTION

- A. After installation, clean soiled sign surfaces according to manufacturer's written instructions. Protect signs from damage until acceptance by Owner.

END OF SECTION 101400

SECTION 230713

HVAC DUCT INSULATION

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications sections “General Conditions of the Construction Contract”, “Special Conditions”, and “Division 1 – General Requirements” form a part of this Section by this reference thereto and shall have the same force and effect as if printed herewith in full.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, concealed return.
 - 3. Indoor, concealed exhaust.
 - 4. Outdoor, concealed supply and return.
 - 5. Outdoor, exposed supply and return.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings.
 - 1. Detail insulation application at elbows, fittings, dampers, specialties, and flanges for each type of insulation.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following]:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Sheet, K-Flex Gray Duct Liner, and K-FLEX LS.
- F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.

- e. Owens Corning; SOFTR All-Service Duct Wrap.
- G. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- H. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aero seal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.K-Flex USA; R-373 Contact Adhesive.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.Eagle Bridges - Marathon Industries; 225.

- b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
 - b. Eagle Bridges - Marathon Industries; 501.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
 - d. Mon-Eco Industries, Inc.; 55-10.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 3. Service Temperature Range: 0 to 180 deg F.
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.4 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - b. Vimasco Corporation; 713 and 714.
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
 4. Service Temperature Range: 0 to plus 180 deg F.
 5. Color: White.

2.5 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: White.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Adhesive: As recommended by jacket material manufacturer.
 - 2. Color: White.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.

5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

2.9 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch, 3/4 inch wide with wing seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch-diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.

- b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - c. Spindle: Nylon, 0.106-inch-diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
 - 2) GEMCO; Peel & Press.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
6. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.

- b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- 7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. C & F Wire.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces, free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- K. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- L. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- M. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor insulation, install insulation applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Floor Penetrations:
 - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Seal penetrations through fire-rated assemblies.

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 2. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not over compress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

3.7 FINISHES

- A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Government Design Professional from manufacturer's full range. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Supply-Air Duct and Plenum Insulation:
 - 1. Mineral-fiber blanket, R-5 minimum with Factory-Applied Jacket.
 - 2. Mineral-Fiber Board: R-5 minimum with Factory-Applied Jacket.
- C. Return-Air Duct and Plenum Insulation:
 - 1. Mineral-fiber blanket, R-5 minimum with Factory-Applied Jacket.
 - 2. Mineral-Fiber Board: R-5 minimum with Factory-Applied Jacket.
- D. Exhaust-Air Duct and Plenum Insulation:
 - 1. Mineral-fiber blanket, R-5 minimum with Factory-Applied Jacket.
 - 2. Mineral-Fiber Board: R-5 minimum with Factory-Applied Jacket.

3.10 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
7. Indoor, concealed oven and warewash exhaust.
8. Indoor, exposed oven and warewash exhaust.
9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
11. Outdoor, concealed supply and return.
12. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.11 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed and exposed indoor and outdoor, round, flat-oval, and rectangular, supply-air and return-air duct insulation shall be the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density with Factory-Applied Jacket.
3. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. nominal density with Factory-Applied Jacket.
4. Polyolefin: 1 inch thick.

SECTION 233600

AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Shutoff, single-duct air terminal units.
 - 2. Casing liner.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of air terminal unit.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for air terminal units.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Instructions for resetting minimum and maximum air volumes.
 - b. Instructions for adjusting software set points.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- C. ASHRAE Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 - Heating, Ventilating, and Air Conditioning."

2.2 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. York International Corp.; a division of Unitary Products Group.
 - 2. Carrier Corporation; Div. of United Technologies Corp.
 - 3. Trane.
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 0.040-inch thick galvanized steel, single wall.
 - 1. Casing Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass duct liner.
 - 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 - 3. Air Outlet: S-slip and drive connections, size matching inlet size.
 - 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
 - 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- D. Electric-Resistance Heating Coils: Nickel-chromium heating wire, free of expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with primary automatic, and secondary manual, reset thermal cutouts. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware.
 - 1. Stage(s): Variable.
 - 2. Access door interlocked disconnect switch.
 - 3. Downstream air temperature sensor with local connection to override discharge-air temperature to not exceed a maximum temperature set point (adjustable).
 - 4. Nickel chrome 80/20 heating elements.
 - 5. Airflow switch for proof of airflow.
 - 6. Fuses in terminal box for overcurrent protection (for coils more than 48 A).
 - 7. Magnetic contactor for each step of control (for three-phase coils).
 - a. Occupied and unoccupied operating mode.
 - b. Remote reset of airflow or temperature set points.
 - c. Adjusting and monitoring with portable terminal.
 - d. Communication with temperature-control system specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."

2.3 CASING LINER

- A. Casing Liner: Fibrous-glass duct liner, complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Minimum Thickness: 1/2 inch.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 5, "Hangers and Supports"
- B. Hangers Exposed to View: Threaded rod and angle or channel supports.
- C. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.2 TERMINAL UNIT INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.

3.3 CONNECTIONS

- A. Comply with requirements in Section 233110 "Ductwork, Accessories, and Sheetmetal".

3.4 IDENTIFICATION

- A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.

3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Air terminal unit will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 3. Verify that controls and control enclosure are accessible.
 4. Verify that control connections are complete.
 5. Verify that nameplate and identification tag are visible.
 6. Verify that controls respond to inputs as specified.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION 233600

SECTION 235123

GAS VENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Listed double-wall vents.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.4 QUALITY ASSURANCE

- A. Certified Sizing Calculations: Manufacturer shall certify venting system sizing calculations.

PART 2 - PRODUCTS

2.1 LISTED TYPE B VENTS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Selkirk by Duravent
2. Hart & Cooley by Duravent
3. Metal-Fab, An Olympic Steel Company

- B. Description: Double-wall metal vents tested according to UL 441 and rated for 480 deg F continuously for Type B or 550 deg F continuously for Type BW; with neutral or negative flue pressure complying with NFPA 211.

- C. Construction: Inner shell and outer jacket separated by at least a 1/4-inch airspace.

- D. Outer Jacket: Galvanized steel.

- E. Accessories: Tees, elbows, increasers, draft-hood connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as vent-pipe straight sections; all listed for same assembly.

1. Termination: Stack cap designed to exclude minimum 90 percent of rainfall.
2. Termination: Round chimney top designed to exclude minimum 98 percent of rainfall.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Listed Type B and BW Vents: Vents for certified gas appliances.

3.2 INSTALLATION OF LISTED VENTS

- A. Comply with minimum clearances from combustibles and minimum termination heights according to product listing or NFPA 211, whichever is most stringent.
- B. Seal between sections of positive-pressure vents according to manufacturer's written installation instructions, using sealants recommended by manufacturer.
- C. Support vents at intervals recommended by manufacturer to support weight of vents and all accessories, without exceeding appliance loading.
- D. Lap joints in direction of flow.
- E. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes.

END OF SECTION 235123

SECTION 235513

GAS-FIRED DUCT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes gas-fired duct heaters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of gas-fired duct heater.
 - 1. Include rated capacities, operating characteristics, and accessories.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For gas-fired duct heaters to include in emergency, operation, and maintenance manuals.

1.6 WARRANTY

- 1. Warranty Period: **Two** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide or a comparable product by one of the following:
 - 1. York International Corp.; a division of Unitary Products Group.

2. Carrier Corporation; Div. of United Technologies Corp.
3. Trane.

2.2 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 MANUFACTURED UNITS

- A. Description: Factory assembled, piped, and wired; and complying with ANSI Z83.8/CSA 2.6.
- B. Fuel Type: Design burner for **natural** gas having characteristics same as those of gas available at Project site.
- C. Indoor External Housing: Steel cabinet with integral support inserts and removable bottom arranged to serve as drain pan.
 1. External Casings and Cabinets: **Baked enamel** or **Powder coating** over corrosion-resistant-treated surface.
- D. Internal Casing: Aluminized steel, arranged to contain airflow, with duct flanges at inlet and outlet.
- E. Power Venter: Integral, motorized centrifugal fan interlocked with gas valve.
- F. Controls: Regulated redundant gas valve containing pilot solenoid valve, electric gas valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
 1. Ignition: **Electronically controlled electric spark with flame sensor.**
 2. Fan Thermal Switch: Operates fan on heat-exchanger temperature.
 3. Control transformer.
 4. High Limit: Thermal switch or fuse to stop burner.
 5. Thermostat: Devices and wiring are specified in Section 230923.27 "Temperature Instruments."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and connect gas-fired duct heaters and associated fuel and vent features and systems according to **NFPA 54**, applicable local codes and regulations, and manufacturer's written instructions.
- B. Suspended Units: Suspend from substrate using threaded rods, spring hangers, and building attachments. Secure rods to unit hanger attachments. Adjust hangers so unit is level and plumb.

1. Spring hangers are specified in Section 230515 "HVAC, Piping, Material, Equipment, and Methods."

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to gas-fired duct heaters, allow space for service and maintenance.
- C. Vent Connections: Comply with Section 235123 "Gas Vents."
- D. Electrical Connections: Comply with applicable requirements in electrical Sections.
 1. Install electrical devices furnished with heaters but not specified to be factory mounted.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections **with the assistance of a factory-authorized service representative**:
 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 2. Verify bearing lubrication.
 3. Verify proper motor rotation.
 4. Test Reports: Prepare a written report to record the following:
 - a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- B. Gas-fired duct heater will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Adjust burner and other unit components for optimum heating performance and efficiency.

3.5 DEMONSTRATION

- A. **Engage a factory-authorized service representative to train** Owner's maintenance personnel to adjust, operate, and maintain gas-fired duct heaters.

END OF SECTION 235513

SECTION 238126

SPLIT-SYSTEM HEAT PUMP

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set for each air-handling unit.
 - 2. Gaskets: One set for each access door.
 - 3. Fan Belts: One set for each air-handling unit fan.

1.7 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 - 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
 - 2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Procedures," and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."
- B. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.
 - b. For Parts: One year(s) from date of Substantial Completion.
 - c. For Labor: One] year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. York International Corp.; a division of Unitary Products Group.
 2. Carrier Corporation; Div. of United Technologies Corp.
 3. Trane.

2.2 INDOOR UNITS (6 TONS OR MORE)

A. Concealed Evaporator-Fan Components:

1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
2. Insulation: Faced, glass-fiber duct liner.
3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 206/110.
4. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements; with refractory ceramic support bushings, automatic-reset thermal cutout, built-in magnetic contactors, manual-reset thermal cutout, airflow proving device, and one-time fuses in terminal box for overcurrent protection.
5. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
6. Fan Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - c. Three-phase, permanently lubricated, ball-bearing motors with built-in thermal-overload protection.
 - d. Wiring Terminations: Connect motor to chassis wiring with plug connection.
7. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
8. Filters: 2 inch thick, in fiberboard frames.
9. Condensate Drain Pans:
 - a. Fabricated with one percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and humidifiers, and to direct water toward drain connection.
 - 1) Length: Extend drain pan downstream from leaving face to comply with ASHRAE 62.1
 - 2) Depth: A minimum of 2 inches deep.

- b. Single-wall, [galvanized] [stainless]-steel sheet.
- c. Drain Connection: Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on one end of pan.
 - 1) Minimum Connection Size: NPS 1
- d. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.

B. Floor-Mounted, Evaporator-Fan Components:

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect.
 - a. Discharge Grille: Steel with surface-mounted frame
 - b. Insulation: Faced, glass-fiber duct liner.
2. Condensate Drain Pans:
 - a. Fabricated with one percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and humidifiers, and to direct water toward drain connection.
 - 1) Length: Extend drain pan downstream from leaving face to comply with ASHRAE 62.1
 - 2) Depth: A minimum of 2 inches deep.
 - b. Single-wall, stainless-steel sheet.
 - c. Drain Connection: Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on one end of pan.
 - 1) Minimum Connection Size: NPS 1.
 - d. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.
3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 206/110.
4. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements; with refractory ceramic support bushings, automatic-reset thermal cutout, built-in magnetic contactors, manual-reset thermal cutout, airflow proving device, and one-time fuses in terminal box for overcurrent protection.
5. Fan: Direct drive, centrifugal.
6. Fan Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - c.

- d. NEMA Premium (TM) efficient motors as defined in NEMA MG 1.
 - e. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.
 - f. Mount unit-mounted disconnect switches on exterior of unit.
7. Air Filtration Section:
- a. General Requirements for Air Filtration Section:
 - 1) Comply with NFPA 90A.
 - 2) Minimum MERV according to ASHRAE 52.2.
 - 3) Filter-Holding Frames: Arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lifted out from access plenum.
 - b. Disposable Panel Filters:
 - 1) Thickness: 2 inch.
 - 2) MERV according to ASHRAE 52.2: 8
 - 3) Media: Interlaced glass fibers sprayed with nonflammable adhesive and antimicrobial agent.

C. Variable-Frequency Controllers:

- 1. Description: NEMA ICS 2, IGBT, PWM, VFC; listed and labeled as a complete unit and arranged to provide variable speed of an NEMA MG 1, Design B, three-phase induction motor by adjusting output voltage and frequency.
- 2. Output Rating: Three-phase; 6 to 60 Hz, with voltage proportional to frequency throughout voltage range
- 3. Unit Operating Requirements:
 - a. Input ac voltage tolerance of 208 V, plus or minus 5 percent.
 - b. Input-frequency tolerance of 60/11 Hz, plus or minus 6 percent.
 - c. Minimum Efficiency: 96 percent at 60 Hz, full load.
 - d. Minimum Displacement Primary-Side Power Factor: 96 percent.
 - e. Overload Capability: 1.1 times the base load current for 60 seconds; 2.0 times the base load current for 3 seconds.
 - f. Starting Torque: 100 percent of rated torque or as indicated.
 - g. Speed Regulation: Plus or minus 1 percent.
- 4. Isolated control interface to allow controller to follow control signal over an 11:1 speed range.
- 5. Internal Adjustability Capabilities:
 - a. Minimum Speed: 5 to 25 percent of maximum rpm.
 - b. Maximum Speed: 80 to 100 percent of maximum rpm.
 - c. Acceleration: 2 seconds to a minimum of 22 seconds.
 - d. Deceleration: 2 seconds to a minimum of 22 seconds.
 - e. Current Limit: 50 percent to a minimum of 110 percent of maximum rating.
- 6. Self-Protection and Reliability Features:

- a. Input transient protection by means of surge protection devices (SPDs).
 - b. Undervoltage and overvoltage trips; inverter overtemperature, overload, and overcurrent trips.
 - c. Adjustable motor overload relays capable of NEMA ICS 2, [Class 10] [Class 20] [Class 30] performance.
 - d. Loss-of-phase protection.
 - e. Reverse-phase protection.
 - f. Short-circuit protection.
 - g. Motor overtemperature fault.
7. Automatic Reset/Restart: Attempts three restarts after controller fault or on return of power after an interruption and before shutting down for manual reset or fault correction. Bidirectional autospeed search shall be capable of starting into rotating loads, spinning in either direction and returning motor to set speed in proper direction, without damage to controller, motor, or load.
8. Power-Interruption Protection: Prevents motor from re-energizing after a power interruption until motor has stopped.
9. Door-mounted, digital status lights shall indicate the following conditions:
- a. Power on.
 - b. Run.
 - c. Overvoltage.
 - d. Line fault.
 - e. Overcurrent.
 - f. External fault.
10. Panel-Mounted Operator Station: Start-stop and auto-manual selector switches with manual-speed-control potentiometer and elapsed-time meter.
11. Meters or digital readout devices and selector switch, mounted flush in controller door and connected, to indicate the following controller parameters:
- a. Output frequency (Hertz).
 - b. Motor speed (rpm).
 - c. Motor status (running, stop, fault).
 - d. Motor current (amperes).
 - e. Motor torque (percent).
 - f. Fault or alarming status (code).
 - g. Proportional-integral-derivative feedback signal (percent).
 - h. DC-link voltage (volts dc).
 - i. Set-point frequency (Hertz).
 - j. Motor output voltage (volts).
12. Control Signal Interface:
- a. Electric Input Signal Interface: A minimum of two analog inputs (0 to 10 V or 0/4-20 mA) and six programmable digital inputs.
 - b. Remote signal inputs capable of accepting any of the following speed-setting input signals from the control system:
 - 1) 0 to 10-V dc.
 - 2) 0-20 or 4-20 mA.

- 3) Potentiometer using up/down digital inputs.
 - 4) Fixed frequencies using digital inputs.
 - 5) RS485.
 - 6) Keypad display for local hand operation.
- c. Output signal interface with a minimum of one analog output signal (0/4-20 mA), which can be programmed to any of the following:
- 1) Output frequency (Hertz).
 - 2) Output current (load).
 - 3) DC-link voltage (volts dc).
 - 4) Motor torque (percent).
 - 5) Motor speed (rpm).
 - 6) Set-point frequency (Hertz).
- d. Remote indication interface with a minimum of two dry circuit relay outputs (120-V ac, 1 A) for remote indication of the following:
- 1) Motor running.
 - 2) Set-point speed reached.
 - 3) Fault and warning indication (overtemperature or overcurrent).
 - 4) High- or low-speed limits reached.
13. Communications: RS485 interface allows VFC to be used with an external system within a multidrop LAN configuration. Interface shall allow all parameter settings of VFC to be programmed via BMS control. Provide capability for VFC to retain these settings within the nonvolatile memory.
14. Integral Disconnecting Means: NEMA AB 1, instantaneous-trip circuit breaker with lockable handle.
15. Accessories:
- a. Devices shall be factory installed in controller enclosure unless otherwise indicated.
 - b. Push-Button Stations, Pilot Lights, and Selector Switches: NEMA ICS 2, heavy-duty type.
 - c. Standard Displays:
 - 1) Output frequency (Hertz).
 - 2) Set-point frequency (Hertz).
 - 3) Motor current (amperes).
 - 4) DC-link voltage (volts dc).
 - 5) Motor torque (percent).
 - 6) Motor speed (rpm).
 - 7) Motor output voltage (volts).

2.3 OUTDOOR UNITS (6 TONS OR MORE)

- A. Air-Cooled, Compressor-Condenser Components:

1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
2. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - a. Compressor Type: Scroll.
 - b. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - c. Refrigerant: R-410A
 - d. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 206/110.
3. Heat-Pump Components: Reversing valve and low-temperature-air cutoff thermostat.
4. Fan: Aluminum-propeller type, directly connected to motor.
5. Motor: Permanently lubricated, with integral thermal-overload protection.
6. Low Ambient Kit: Permits operation down to 45 deg F.
7. Mounting Base: Polyethylene.

2.4 ACCESSORIES

- A. Control equipment and sequence of operation are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC."
- B. Automatic-reset timer to prevent rapid cycling of compressor.
- C. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.
- D. Drain Hose: For condensate.
- E. Monitoring:
 1. Monitor constant and variable motor loads.
 2. Monitor variable-frequency-drive operation.
 3. Monitor economizer cycle.
 4. Monitor cooling load.
 5. Monitor air distribution static pressure and ventilation air volumes.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.

- C. Install roof-mounted, compressor-condenser components on equipment supports specified in Section 077200 "Roof Accessories." Anchor units to supports with removable, cadmium-plated fasteners.
- D. Equipment Mounting:
 - 1. Install ground-mounted, compressor-condenser components on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Install ground-mounted, compressor-condenser components on polyethylene mounting base.
 - 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- E. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.
- C. Duct Connections: Duct installation requirements are specified in Section 233113 "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply and return ducts to split-system air-conditioning units with flexible duct connectors. Flexible duct connectors are specified in Section 233300 "Air Duct Accessories."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 238126

SCHEDULE OF MATERIAL SUBMITTALS HVAC (.2)											FED. PROJECT # DMVA/BMCE- 42230136		PROJECT TITLE Building 16-153		D.G.S PROJECT NUMBER: N/A					
TO BE COMPLETED BY PROJECT ENGINEER											TO BE COMPLETED BY CONTRACT ADMINISTRATOR									
LINE NUMBER	ITEM OR DESCRIPTION OF ITEM, CONTRACT REFERENCE, TYPE OF SUBMITTAL	NUMBER OF COPIES REQUIRED									REQUIRED SUBMISSION DATE	DATE RECEIVED IN CONTRACTING	DATE TO MECHANICAL ENGINEERING	RETURN SUSPENSE DATE	SUBMITTAL NUMBERS	DATE CONTRACTOR NOTIFIED		CONTRACTOR RESUBMITTAL	FINAL APPROVAL	REMARKS
		STEEL CERTIFICATE OF COMPLIANCE	SHOP DRAWINGS	SCHEDULES	COLOR SELECTION	MANUFACTURER'S RECOMMENDATIONS	MANUFACTURER'S WARRANTY	CATALOG DATA	OPERATING INSTRUCTIONS	REPORTS						DELEGATED DESIGN	APPROVED			
1	230515-General Duty Valves		5				5				NTP +10								A,B	
2	230515-Hangers and Supports for HVAC Equip. & Piping		5				5				NTP +10								A,B	
3	230590-Testing, Adjusting and Balancing								5										A,B	
4	230710-Duct Insulation		5				5				NTP +10								A,B	
5	230713-Gas Vents		5				5				NTP +10								A,B	
6	233110- Metal Ducts		5				5				NTP +10								A,B	
7	233110-Air Duct Accessories		5				5	5			NTP +10								A,B	
8	233423 – HVAC Power Ventilators		5				5	5	5		NTP +10								A,B	
9	233600-Air Terminal Units		5				5	5	5		NTP +10								A,B	
10	233710-Diffusers and Grilles		5				5				NTP +10								A,B	
11	235513-Gas-Fired Duct Heaters		5				5				NTP +10								A,B	
12	238126 - Split-System Air- Conditioners		5				5				NTP +10								A,B	
13	Various – Equipment Training, O&M Manuals						3	3											A,B	

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14	017839 – Hard Copy of As-Built Drawings									3										A,B
15	017839 – CDRom of As-Built Drawings in AutoCAD									3										A,B

- A. No deviations, substitutions or changes of materials, to be incorporated into this project, shall be made after approval by the Department, except for written direction by and the approval of the manufacturer of a specific item and re-approval by the Department.
- B. The Department retains the right to require additional items not specifically denoted to be submitted for approval and/or additional clarification.

SECTION 260533

RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications sections “General Conditions of the Construction Contract”, “Special Conditions”, and “Division 1 – General Requirements” form a part of this Section by this reference thereto, and shall have the same force and effect as if printed herewith in full.
- B. The specification Section 260500 – COMMON WORK RESULTS FOR ELECTRICAL forms a part of this section and shall have the same force and effect as if printed herewith in full.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. Section Includes:
 - 1. Metal conduits and fittings.
 - 2. Nonmetallic conduits and fittings.
 - 3. Metal wireways and auxiliary gutters.
 - 4. Nonmetal wireways and auxiliary gutters.
 - 5. Surface raceways.
 - 6. Boxes, enclosures, and cabinets.
 - 7. Handholes and boxes for exterior underground cabling.

1.4 DEFINITIONS

- A. GRC: Galvanized rigid steel conduit.
- B. IMC: Intermediate metal conduit.

1.5 ACTION SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

- C. Samples: For surface raceways and for each color and texture specified, 12 inches (300 mm) long.

1.6 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
 - 1. Structural members in paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.
- B. Qualification Data: For professional engineer.
- C. Source quality-control reports.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

- A. Metal Conduit:
 - 1. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. GRC: Comply with ANSI C80.1 and UL 6.
 - 3. IMC: Comply with ANSI C80.6 and UL 1242.
 - 4. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
 - a. Comply with NEMA RN 1.
 - b. Coating Thickness: 0.040 inch (1 mm), minimum.
 - 5. EMT: Comply with ANSI C80.3 and UL 797.
 - 6. FMC: Comply with UL 1; zinc-coated steel.
 - 7. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- B. Metal Fittings:
 - 1. Comply with NEMA FB 1 and UL 514B.
 - 2. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Fittings, General: Listed and labeled for type of conduit, location, and use.
 - 4. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 1203 and NFPA 70.
 - 5. Fittings for EMT:
 - a. Material: Steel.
 - b. Type: Compression.

6. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 7. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch (1 mm), with overlapping sleeves protecting threaded joints.
- C. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

A. Nonmetallic Conduit:

1. Listing and Labeling: Nonmetallic conduit shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Fiberglass:
 - a. Comply with NEMA TC 14.
 - b. Comply with UL 2515 for aboveground raceways.
 - c. Comply with UL 2420 for belowground raceways.
3. ENT: Comply with NEMA TC 13 and UL 1653.
4. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
5. LFNC: Comply with UL 1660.
6. Rigid HDPE: Comply with UL 651A.
7. Continuous HDPE: Comply with UL 651A.
8. Coilable HDPE: Preassembled with conductors or cables, and complying with ASTM D 3485.
9. RTRC: Comply with UL 2515A and NEMA TC 14.

B. Nonmetallic Fittings:

1. Fittings, General: Listed and labeled for type of conduit, location, and use.
2. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
 - a. Fittings for LFNC: Comply with UL 514B.
3. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 unless otherwise indicated, and sized according to NFPA 70.

1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- C. Wireway Covers: Hinged type unless otherwise indicated.
- D. Finish: Manufacturer's standard enamel finish.

2.4 SURFACE RACEWAYS

- A. Listing and Labeling: Surface raceways and tele-power poles shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Surface Metal Raceways: Galvanized steel with snap-on covers complying with UL 5. Manufacturer's standard enamel finish in color selected by Architect.
- C. Surface Nonmetallic Raceways: Two- or three-piece construction, complying with UL 5A, and manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors. Product shall comply with UL 94 V-0 requirements for self-extinguishing characteristics.
- D. Tele-Power Poles:
 1. Material: Aluminum with clear anodized finish.
 2. Fittings and Accessories: Dividers, end caps, covers, cutouts, wiring harnesses, devices, mounting materials, and other fittings shall match and mate with tele-power pole as required for complete system.

2.5 BOXES, ENCLOSURES, AND CABINETS

- A. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- B. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.
- D. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.
- E. Metal Floor Boxes:
 1. Material: sheet metal.
 2. Type: Fully adjustable.
 3. Shape: Rectangular.

4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- F. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb (23 kg). Outlet boxes designed for attachment of luminaires weighing more than 50 lb (23 kg) shall be listed and marked for the maximum allowable weight.
 - G. Paddle Fan Outlet Boxes: Nonadjustable, designed for attachment of paddle fan weighing 70 lb (32 kg).
 1. Listing and Labeling: Paddle fan outlet boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
 - I. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
 - J. Device Box Dimensions: 4 inches square by 2-1/8 inches deep (100 mm square by 60 mm deep).
 - K. Gangable boxes are allowed.
 - L. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.
 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 2. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.
 - M. Cabinets:
 1. NEMA 250, Type 1 galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 2. Hinged door in front cover with flush latch and concealed hinge.
 3. Key latch to match panelboards.
 4. Metal barriers to separate wiring of different systems and voltage.
 5. Accessory feet where required for freestanding equipment.

2.6 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. General Requirements for Handholes and Boxes:
 1. Boxes and handholes for use in underground systems shall be designed and identified as defined in NFPA 70, for intended location and application.
 2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.
1. Standard: Comply with SCTE 77.
 2. Configuration: Designed for flush burial with open bottom unless otherwise indicated.
 3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 5. Cover Legend: Molded lettering, "ELECTRIC" or as indicated.
 6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 7. Handholes 12 Inches Wide by 24 Inches Long (300 mm Wide by 600 mm Long) and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.
- C. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with frame and covers of fiberglass.
1. Standard: Comply with SCTE 77.
 2. Color of Frame and Cover: Green.
 3. Configuration: Designed for flush burial with open bottom unless otherwise indicated.
 4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 6. Cover Legend: Molded lettering, "ELECTRIC" or as indicated
 7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 8. Handholes 12 Inches Wide by 24 Inches Long (300 mm Wide by 600 mm Long) and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.

2.7 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

- A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
1. Tests of materials shall be performed by an independent testing agency.
 2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012 and traceable to NIST standards.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
1. Exposed Conduit: GRC.
 2. Concealed Conduit, Aboveground: GRC.
 3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried or concrete encased.
 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated:
1. Exposed, Not Subject to Physical Damage: EMT.
 2. Exposed, Not Subject to Severe Physical Damage: EMT.
 3. Exposed and Subject to Severe Physical Damage: IMC. Raceway locations include the following:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - d. Gymnasiums.
 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 6. Damp or Wet Locations: GRC.
 7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.
- C. Minimum Raceway Size: 3/4-inch (21-mm) trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 3. EMT: Use compression, steel fittings. Comply with NEMA FB 2.10.
 4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.

- F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- G. Install surface raceways only where indicated on Drawings.

3.2 INSTALLATION

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- B. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- C. Do not install raceways or electrical items on any "explosion-relief" walls or rotating equipment.
- D. Do not fasten conduits onto the bottom side of a metal deck roof.
- E. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- F. Complete raceway installation before starting conductor installation.
- G. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches (300 mm) of changes in direction.
- I. Make bends in raceway using large-radius preformed ells. Field bending shall be according to NFPA 70 minimum radii requirements. Use only equipment specifically designed for material and size involved.
- J. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- K. Support conduit within 12 inches (300 mm) of enclosures to which attached.
- L. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch (27-mm) trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot (3-m) intervals.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Arrange raceways to keep a minimum of 2 inches (50 mm) of concrete cover in all directions.
 - 4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
 - 5. Change from ENT to GRC before rising above floor.

- M. Stub-Ups to Above Recessed Ceilings:
 - 1. Use EMT, IMC, or RMC for raceways.
 - 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- N. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- O. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- P. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- Q. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch (35mm) trade size and insulated throat metal bushings on 1-1/2-inch (41-mm) trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- R. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- S. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- T. Cut conduit perpendicular to the length. For conduits 2-inch (53-mm) trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- U. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- V. Surface Raceways:
 - 1. Install surface raceway with a minimum 2-inch (50-mm) radius control at bend points.
 - 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches (1200 mm) and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
- W. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.
- X. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 2. Where an underground service raceway enters a building or structure.
 3. Conduit extending from interior to exterior of building.
 4. Conduit extending into pressurized duct and equipment.
 5. Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
 6. Where otherwise required by NFPA 70.
- Y. Comply with manufacturer's written instructions for solvent welding RNC and fittings.
- Z. Expansion-Joint Fittings:
1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F (17 deg C) and that has straight-run length that exceeds 25 feet (7.6 m). Install in each run of aboveground RMC[and EMT conduit that is located where environmental temperature change may exceed 100 deg F (55 deg C) and that has straight-run length that exceeds 100 feet (30 m).
 2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F (70 deg C) temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F (86 deg C) temperature change.
 - c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F (70 deg C) temperature change.
 - d. Attics: 135 deg F (75 deg C) temperature change.
 3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F (0.06 mm per meter of length of straight run per deg C) of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F (0.0115 mm per meter of length of straight run per deg C) of temperature change for metal conduits.
 4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- AA. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches (1830 mm) of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- BB. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

- CC. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.
- DD. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- EE. Locate boxes so that cover or plate will not span different building finishes.
- FF. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- GG. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- HH. Set metal floor boxes level and flush with finished floor surface.
- II. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Section 312000 "Earth Moving" for pipe less than 6 inches (150 mm) in nominal diameter.
2. Install backfill as specified in Section 312000 "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches (300 mm) of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Section 312000 "Earth Moving."
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete for a minimum of 12 inches (300 mm) on each side of the coupling.
 - b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.

6. Warning Planks: Bury warning planks approximately 12 inches (300 mm) above direct-buried conduits but a minimum of 6 inches (150 mm) below grade. Align planks along centerline of conduit.
7. Underground Warning Tape: Comply with requirements in Section 260553 "Identification for Electrical Systems."

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.5-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch (25 mm) above finished grade.
- D. Install handholes with bottom below frost line, 36" below grade.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables but short enough to preserve adequate working clearances in enclosure.
- F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260500."

3.6 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.7 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533